



LCA, Environmental, and Sustainability

Aspects of Emerging Biomass Conversion Technologies

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Outline:

- Biofuels and policy context for decarbonizing transportation
 - Global consequences of biofuels: land use change (LUC)
- Life Cycle Assessment (LCA) of lignocellulosic biofuel conversion technologies
 - Model development for bio-ethanol (E100) fuels; uncertainty
 - Focus: GHG environmental impacts
- Better biomass and biofuels and analytics:
 - Feedstock: perennial grasses, ag. residues, winter crops,
 - Fuel conversion: pyrolysis bio-oil, higher alcohols → upgrade to infrastructure compatible fuels and value-added co-products
 - Temporally and spatially explicit accounting procedures

Introduction and Background

- A 2004 paper outlined a strategy for reducing GHG emissions from different economic sectors by 1 gigaton each, a “wedge analysis”
Pacala and Socolow, *Science*, 2004. 305: 968-972
- Biofuels are one avenue for achieving this “wedge” in the transportation sector
- Gigaton-scale bioenergy production will demand
 - Large land and water inputs
 - Will transform rural communities (social-economic-environmental implications)
 - Agricultural landscape

Policy Context:



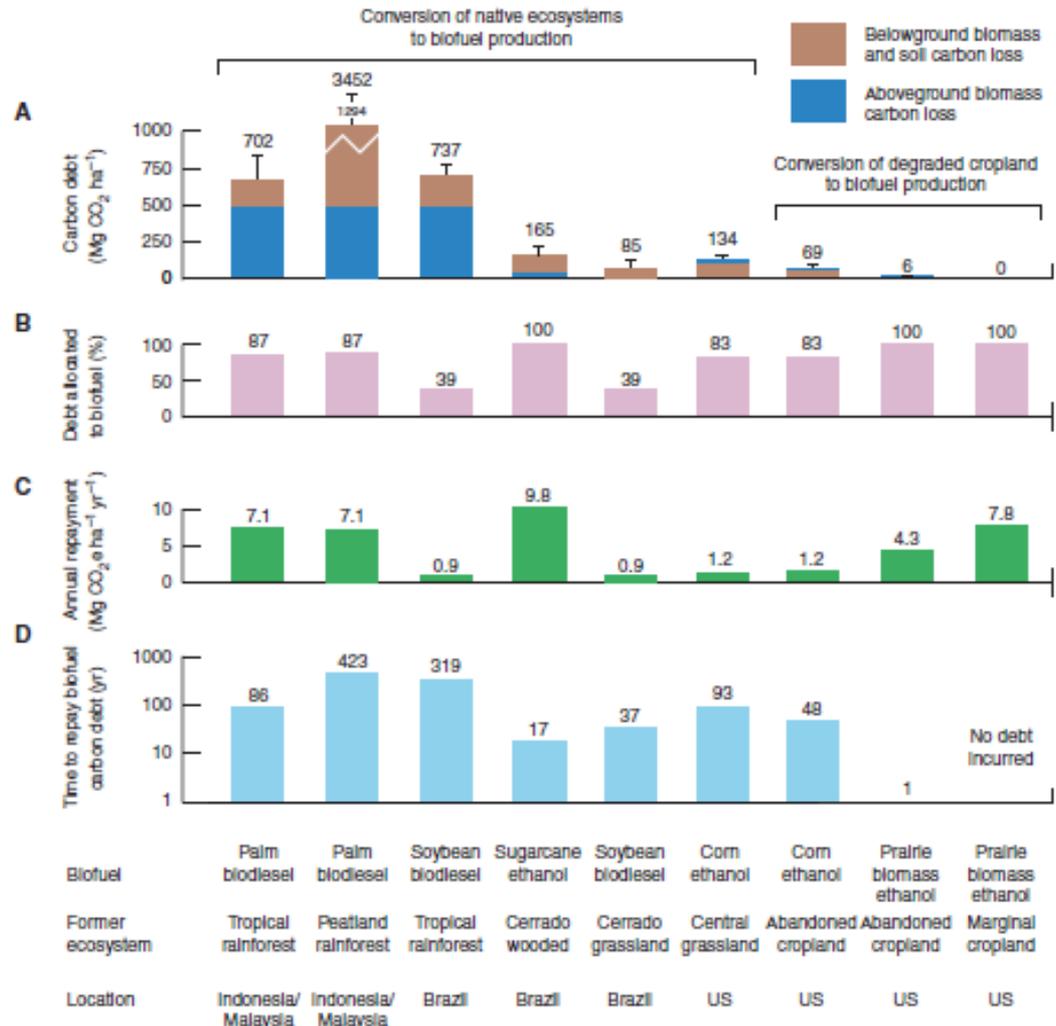
- Since 2004, low carbon and renewable fuel policies in development around the world
 - LCFS (California, North-east states, Canada), RFS (US), Europe (EC)
 - Reduce GHGs relative to baseline gasoline $\sim 93 \text{ gCO}_2\text{e/MJ}$
- Biofuels compatible, attractive strategy for reducing transportation's carbon intensity
 - Feedstocks today: corn (ethanol), soybean (diesel)
 - Mingles energy with food markets
- Recent research on adverse “land-based” impacts of biofuels:
 - Direct and indirect CO_2 from land use change (LUC)
 - Other sustainability risks: water, biodiversity, food security
- Need a robust life cycle assessment tool to estimate complete fuel cycle GHG emissions + consequences

Carbon debt from direct LUC

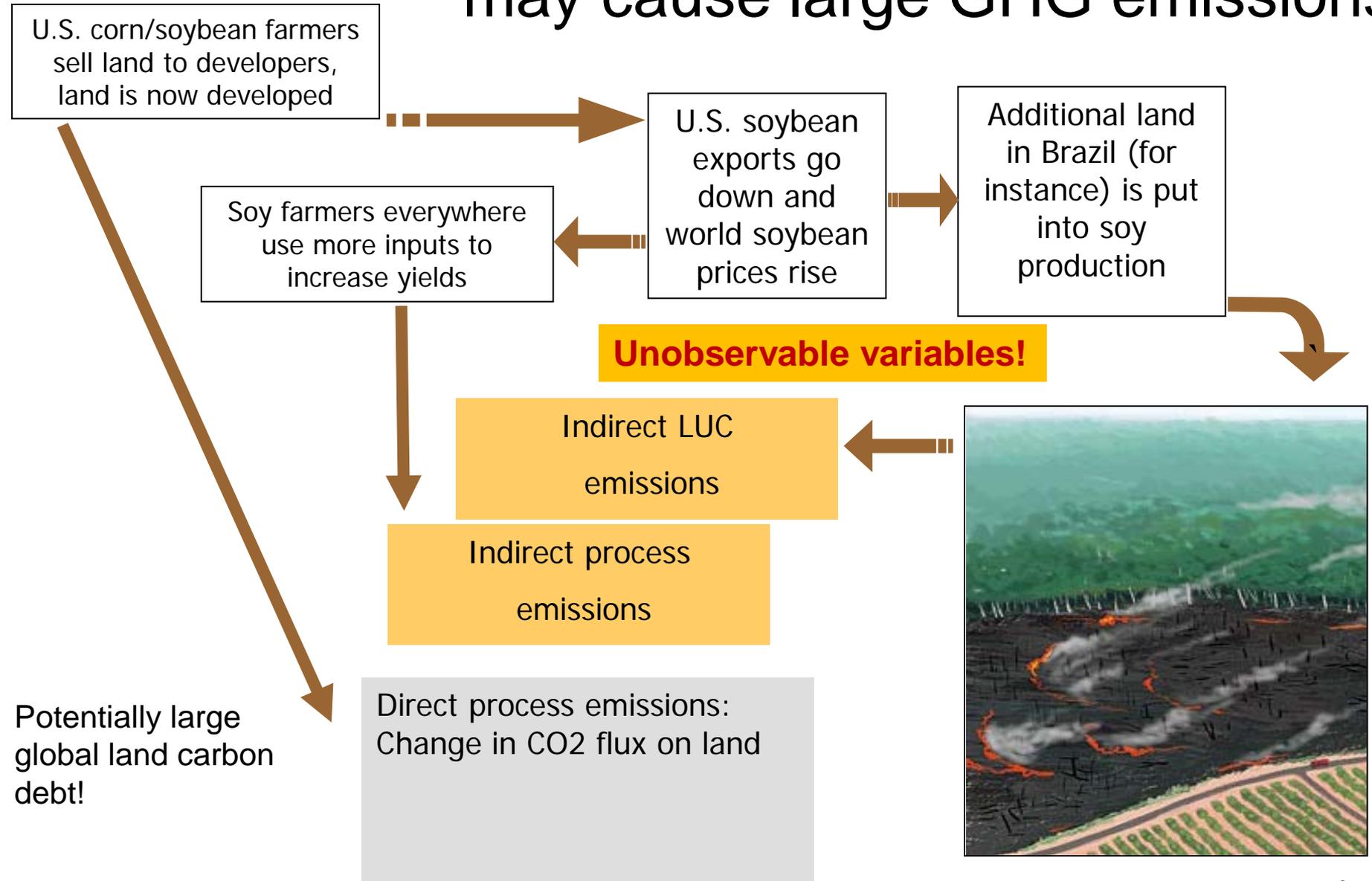
Carbon debt →

Annual repayment →

Payback time →



Indirect land use change (LUC) may cause large GHG emissions



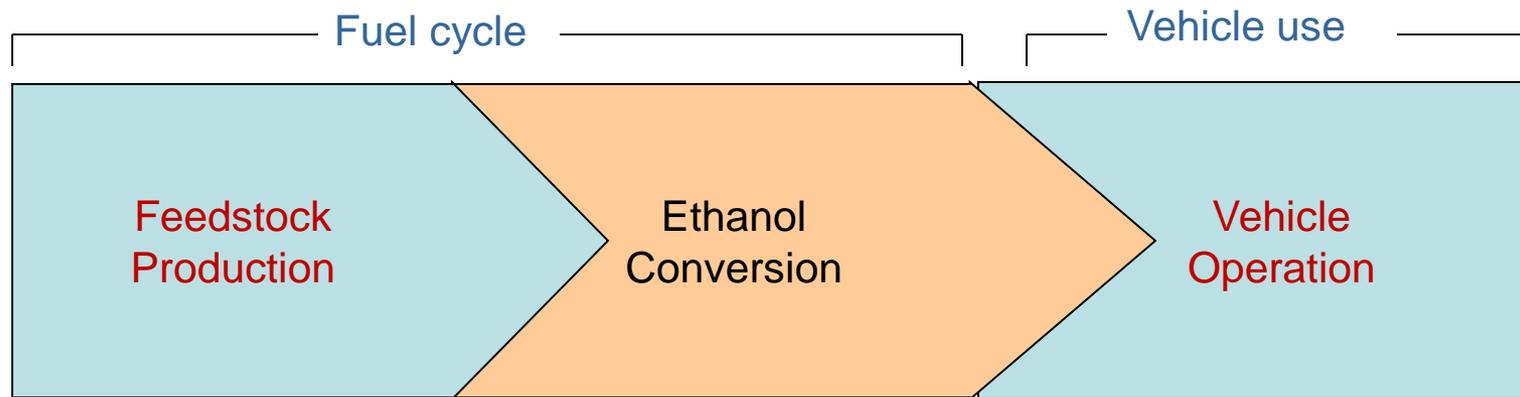
Sustainability issues:

Sustainability criteria ¹	
Ecological	Socio-economic
Water use	Food and energy security
Water pollution	Land tenure
Organic pollutants	Net Employment
Agro-chemicals	Income distribution
Biodiversity	Wages
Soil erosion	Working conditions
Fertilizer use	Child labor
GMOs	Social responsibility
GHGs/energy input	Competitiveness
Harvesting practices	Culture - Traditional way of life

¹Direct + Indirect

Scale: Regional, national, global

LCFS/RFS: Fuel Cycle Model



- Fertilizer
- Herbicides
- Harvesting operations
- CO₂/N₂O flux

Feedstocks:

- corn

- Chemicals, Enzymes,
- Nutrients
- Co-products: CO₂, protein meal, hulls (energy recovery)
- Denaturant (2% gasoline)

Technologies:

- Dry grind process
- Sugar generation
- Fermentation
- co-product crediting

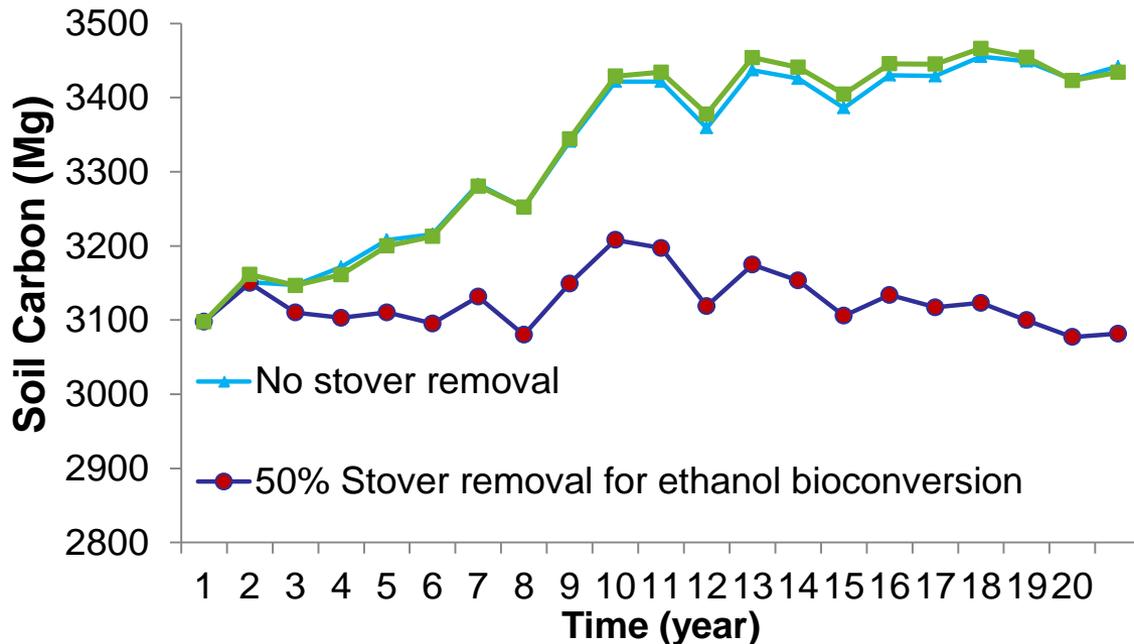
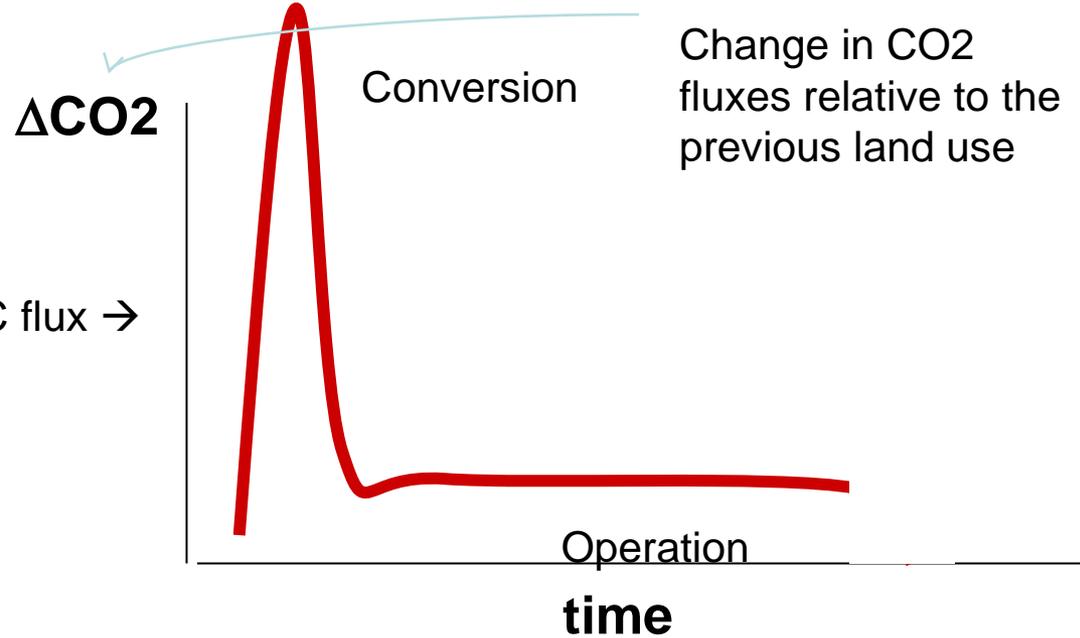
- Blending with gasoline
- Vehicle operation

Vehicle:

- Ethanol-fueled vehicle (E92)
- Compare with baseline gasoline vehicle (96 g CO₂e/MJ)

+ Indirect consequences

Time Effects



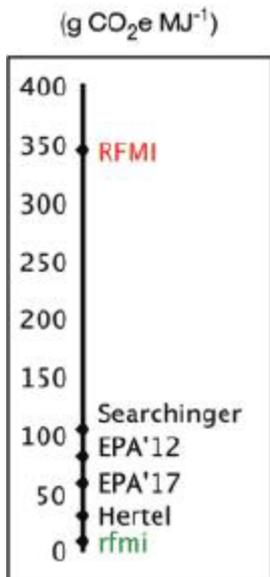
← Direct change to soil C flux

Ethanol: Energy and Environment



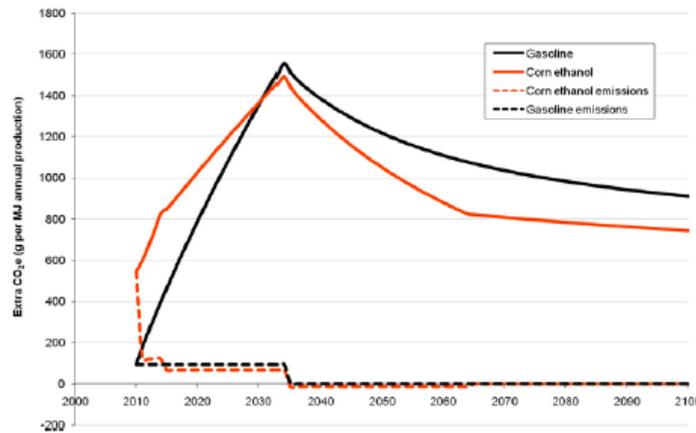
- Energy security: compared to gasoline, corn ethanol:
 - Significantly reduces petroleum use (~95%), moderately lowers (13%) fossil energy use (Farrell et al. 2006);
- *Many* increased risks related to land use change (LUC)

iLUC



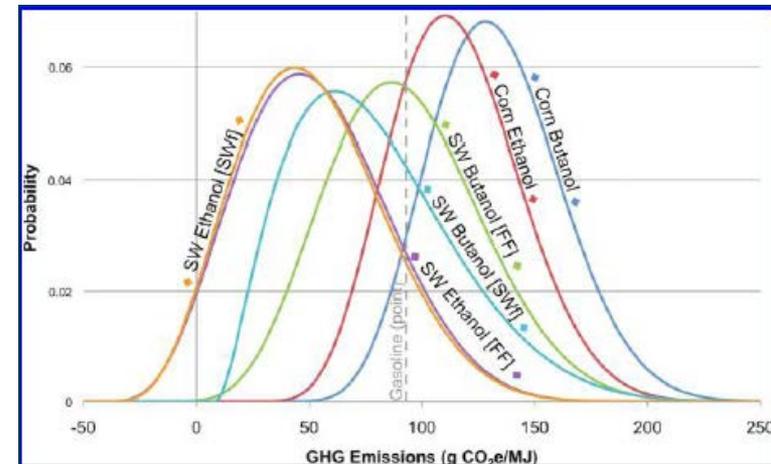
Plevin et al 2010

Time Effects



O'Hare et al 2009

Uncertainty



Mullins et al 2010

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Direct LUC-GHG Emissions – biofuels versus conventional & unconventional oil

energy source	energy yield (PJ/ha)	GHG emissions per disturbed area (t CO ₂ e/ha)	GHG emissions per energy output (g CO ₂ e/MJ)
<i>Fossil Fuel</i>			
California oil	0.79 (0.48–2.6)	73 (59–117)	0.09 (0.02–0.25)
Alberta oil	0.55 (0.33–1.8)	157 (74–313)	0.13 (0.03–0.35)
oil sands - surface mining	0.33 (0.16–0.69)	157 (74–313)	0.47 (0.12–1.98)
oil sands - in situ	0.20 (0.092–0.40)	3596 (953–6201)	0.78 (0.20–3.39)
	0.92 (0.61–1.2)	205 (23–495)	3.9 (0.83–10.24)
<i>Biofuel</i>			
palm biodiesel (Indonesia/Malaysia) ^a	0.0062	702 ± 183	113 ± 30
palm biodiesel (Indonesia/Malaysia) ^a	0.0062	3452 ± 1294	557 ± 209
soybean biodiesel (Brazil) ^a	0.0009	737 ± 75	819 ± 83
sugar cane (Brazil) ^a	0.0059	165 ± 58	28 ± 10
soybean biodiesel (Brazil) ^a	0.0009	85 ± 42	94 ± 47
corn ethanol (US) ^a	0.0038	134 ± 33	35 ± 9
corn ethanol (US) ^a	0.0038	69 ± 24	18 ± 6

→ Peatland conversion

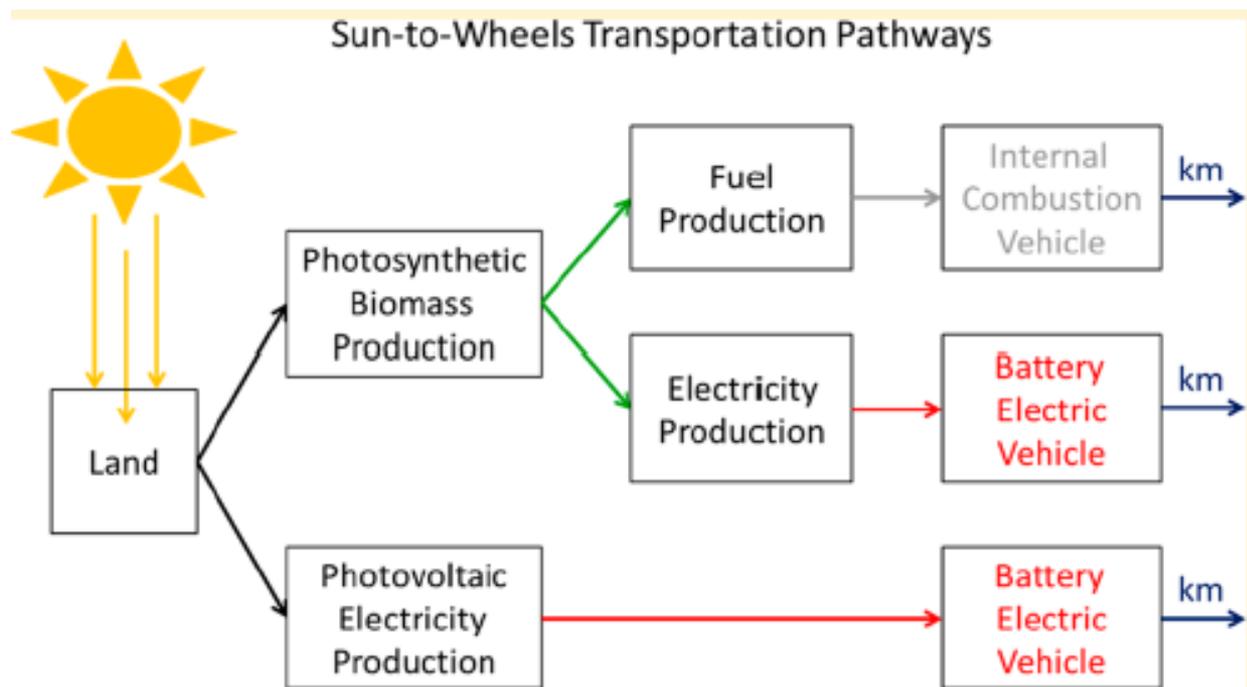
The Nonsense of Biofuels!

Michel, H., 2012*

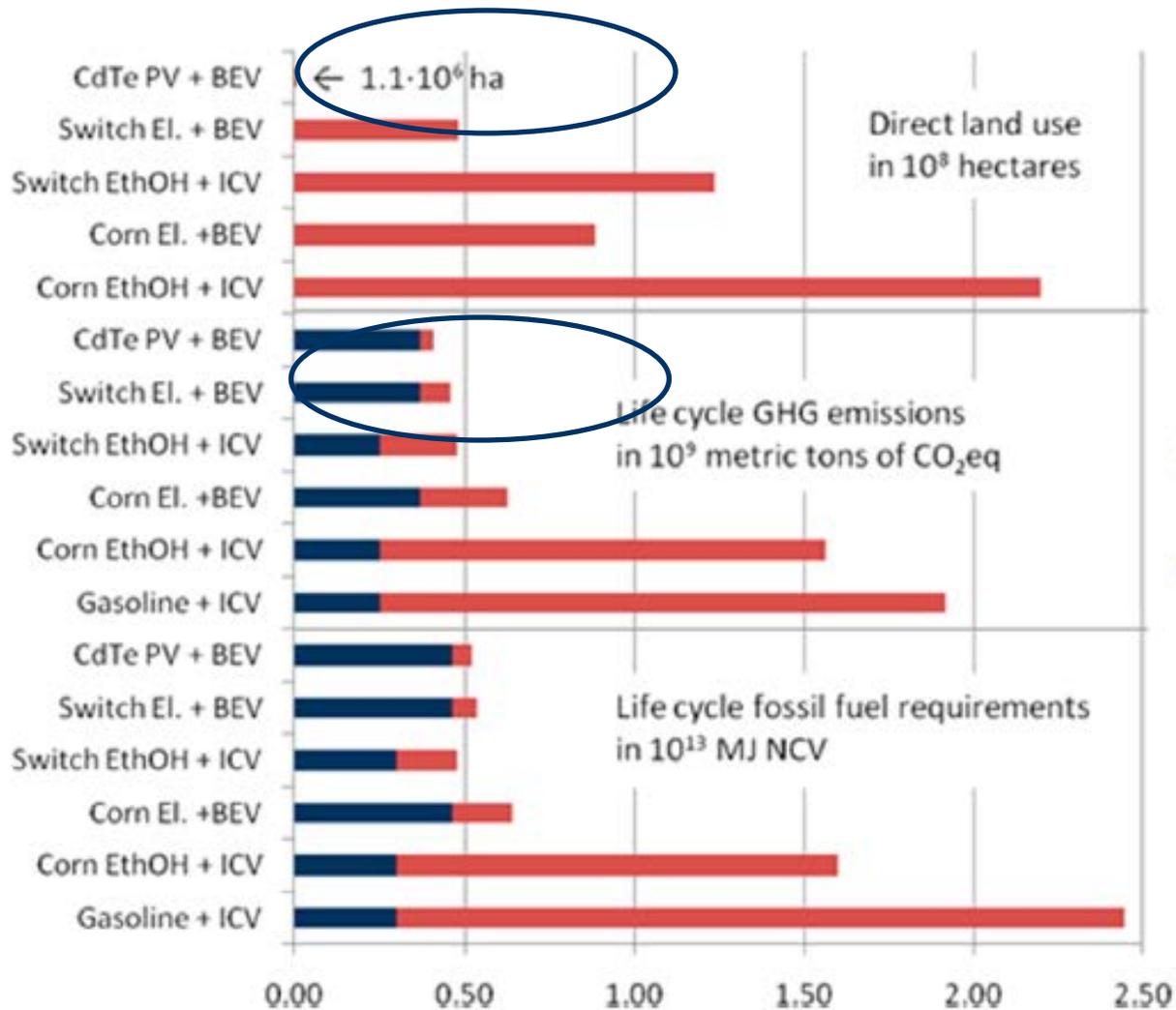
Low overall conversion of sunlight to terrestrial biomass <1%

Higher land use efficiency with PV technology →

Geyer et al. 2013



Comparing sun-to-wheels pathways



Fuel + vehicle cycle

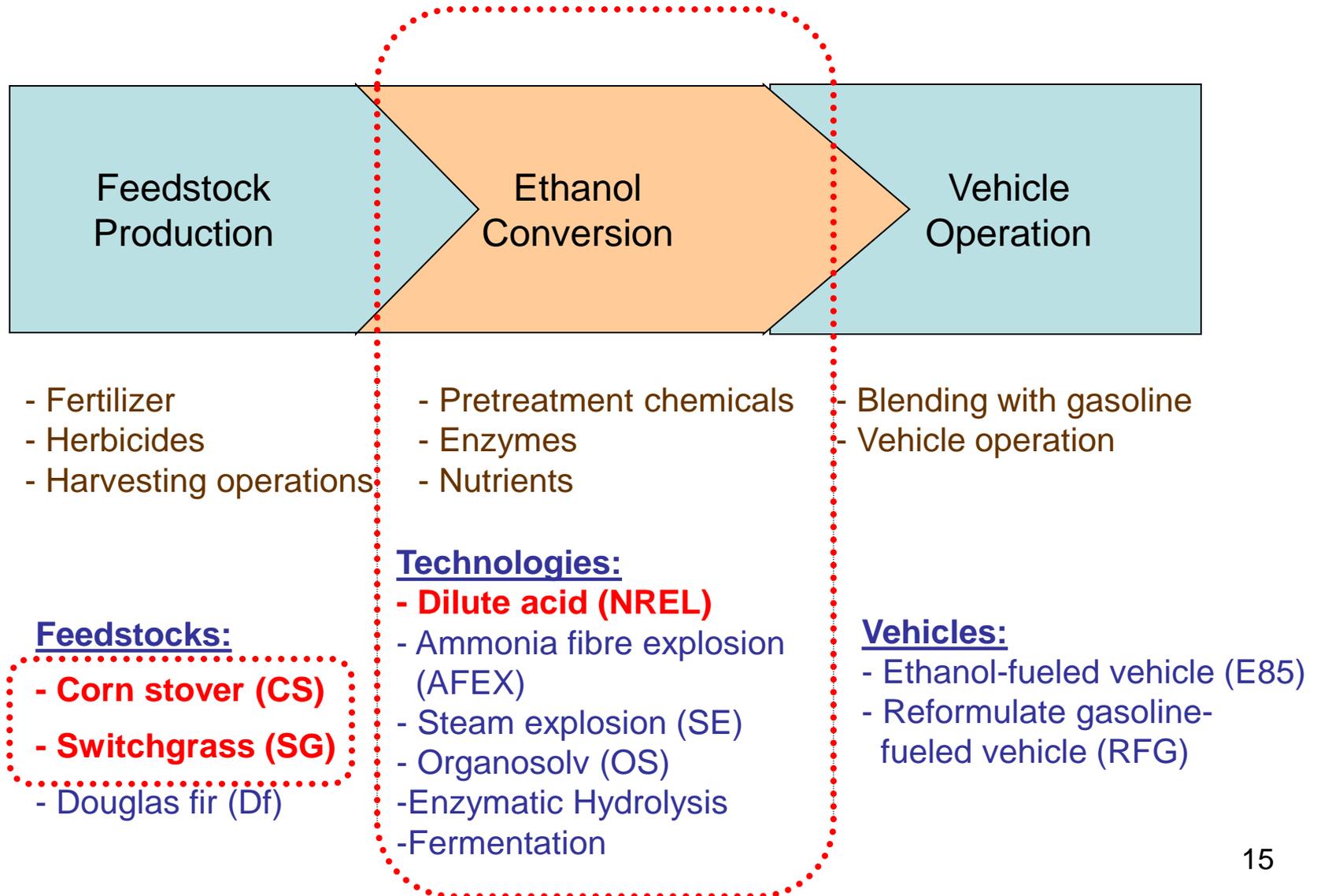
PV-powered BEV low:
 Land
 GHG
 Fossil energy

Higher fraction of vehicle material intensity

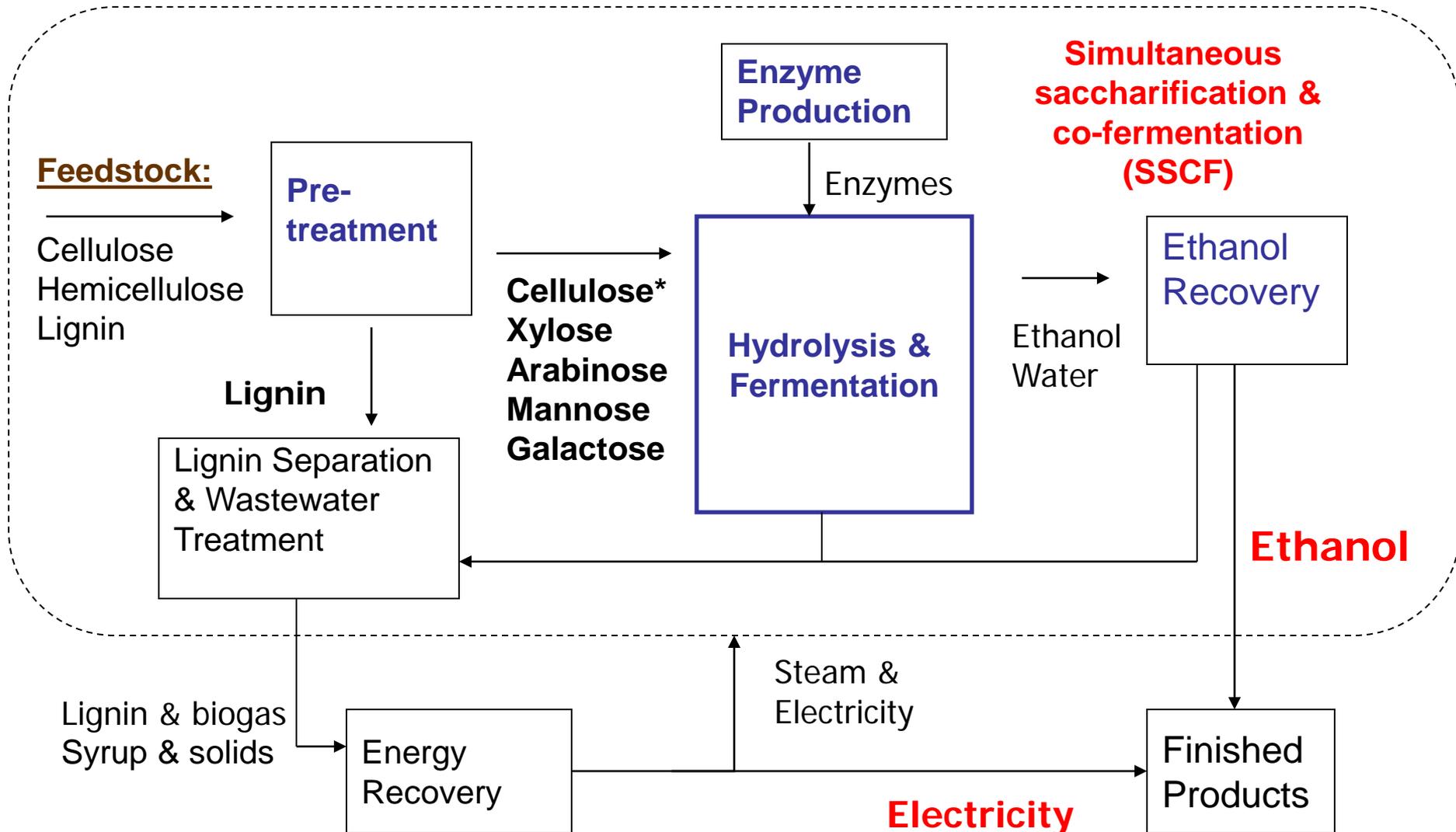
Better Biomass & Biofuels

- Need for robust life cycle assessment tools to estimate the complete fuel cycle GHG emissions + consequences with accounting of uncertainty
 - Biomass feedstocks that do not compete for arable land
- Minimize iLUC effects by selecting lignocellulosic feedstocks that do not compete for arable land and use “sustainable” fractions:
 - Ag. Residue, MSW, forest/mill waste, novel technologies (e.g., algae)

Biomass to Ethanol: Life Cycle Model



Ethanol Conversion Model: Near-term



* Pre-treated cellulose

State of Technology: Chemicals and Enzymes

- Chemical/enzyme inputs: 30-35% WTG GHG emissions
 - Alternative pretreatment: steam explosion, organosolv, autohydrolysis
- Cellulase cocktails (endoglucanases, exoglucanases, β -glucosidases) still specialty products, only a few decades old, high production costs
- Use of xylanases to improve sugar recovery
- Challenges in enzyme development:
 - Improving specific activity (70 versus 450-600 FPU/g)
 - On-site (in-situ) production can reduce GHG emissions;
 - Reducing global warming intensity (GWI) - C-source
- Trade-off between chemical and enzyme dose

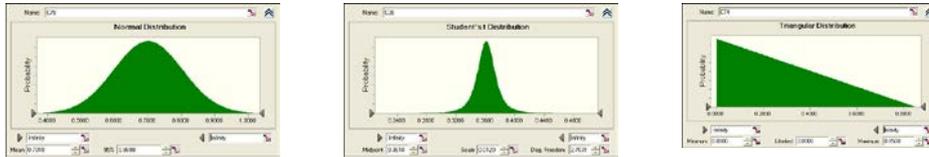
Enzymes, Cellulose recalcitrance

- Specific technological challenges
- Key challenges for R&D:
 - Overcoming the “recalcitrance” of the cellulosic feedstock (Stephanopolous, 2007)
 - Improving enzyme performance
 - Improving enzyme specific activity (FPU/g cellulase)
 - Reducing enzyme costs
 - Reducing pretreatment chemical costs (Himmel et al, 2007)
- Result in improved yields, better cost performance

Research Methods – Uncertainty diagnostics

1. Process/pathway selection (technologies, feedstocks)
2. Temporal and spatial boundary definition
3. LCA model construction and data collection
 - Performance metrics identified
4. Hypothesis development
5. Sensitivity analysis: LCA model variables
 - Factorial design
6. Uncertainty analysis on LCA models
 - Applying Monte Carlo simulation
 - Testing resource/environmental performance hypotheses
7. Analysis of model results
 - Expert elicitation – assess the state of technology

Model Equations and Variables: Life Cycle



x_1 x_2 $x_3 \dots$

Ethanol (Y_i) = $f(x_1, x_2, x_3; y_1, y_2 \dots)$
 Electricity (E_b) = $g(x_1, x_2, x_3; y_1 \dots)$

9 ethanol conversion variables:

- Feedstock (2)
- Pre-treatment (1)
- Hydrolysis (1)
- Fermentation (5)

4 feedstock production variables:

- CO₂ sequestration, N-fertilizer use;
- N₂O emission, Farm energy

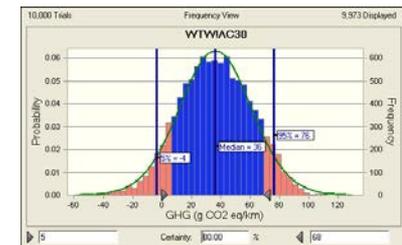
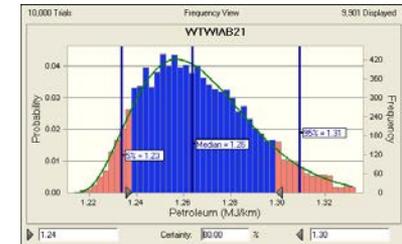
Sample model results

$$E_i = \sum_{i=1}^n \sum_{j=1}^n \frac{e_{i,j}}{\dot{M}_F \frac{\alpha}{\rho_{EtOH}} \times \sum_{i=1}^5 Y_i}$$

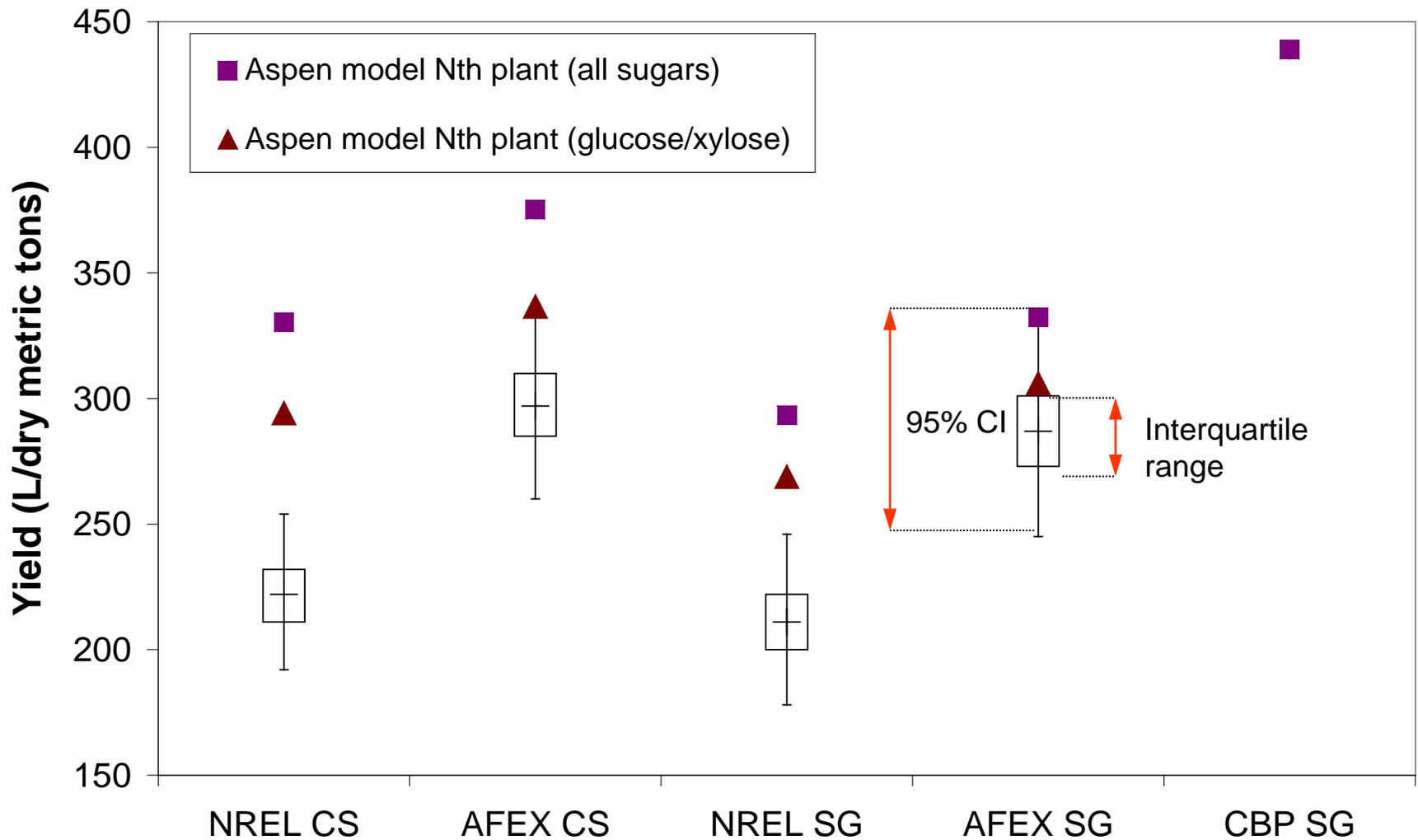
Fossil energy (MJ/L and /km)

Petroleum (MJ/L and /km)

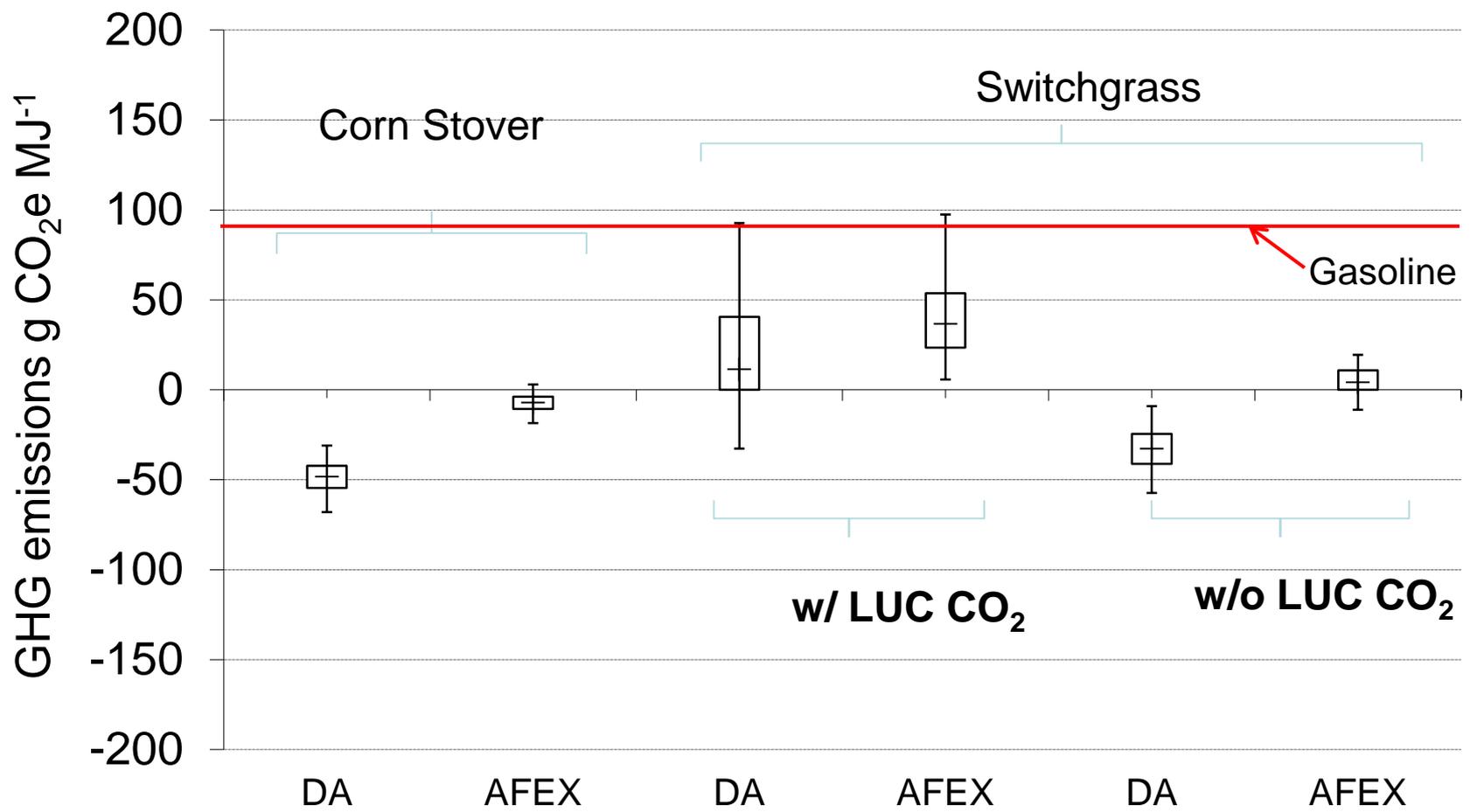
GHG emissions (g CO₂ eq./L and /km)



Performance: Ethanol Yield



Uncertainty in LC GHG emissions (with LUC vs. without LUC)



DA = dilute acid pretreatment followed by simultaneous saccharification and cofermentation (SSCF)
 AFEX = ammonia fiber explosion pretreatment followed by SSCF

Better Biofuels? Lignocellulosic biomass

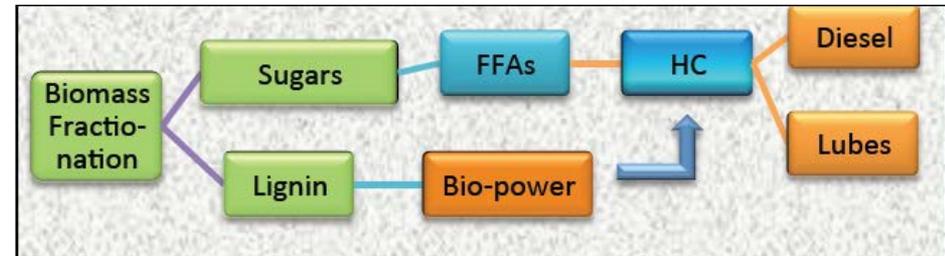
- LCA models show reduction in GHG intensity of ag. residue and energy crops on marginal lands
Spatari et al., 2010. Bioresource Technology, doi:10.1016/j.biortech.2009.08.067
- Lignocellulosic ethanol is still under development!
 - No competitive technologies at commercial-scale
 - Key technological challenge for R&D is enhancing individual processes AND overall **integration**
 - Demonstration scale projects
- Development of other infrastructure compatible fuels show promise but need further research
 - Upgraded pyrolysis bio-oil + biochar
 - Higher alcohols

Life Cycle & Techno-Economic Analysis

Model development through synergistic tools:

- Aspen Plus, Simapro, DayCent, Risk-uncertainty analysis:
 - Feedstock production, collection, densification, transport
 - Material/energy balance basis (feedstock conversion);
 - Spatially-explicit feedstock environmental analysis (GHGs) and risk/uncertainty
- Integration with experimental research:
 - Fuel conversion pathway at commercial scale

- Pretreatment/hydrolysis
- Free fatty acid synthesis
- Electrochemical deoxygenation to diesel and bio-lubricants



Catalytic Pyrolysis Pathway LCA & TEA

Life cycle model development:

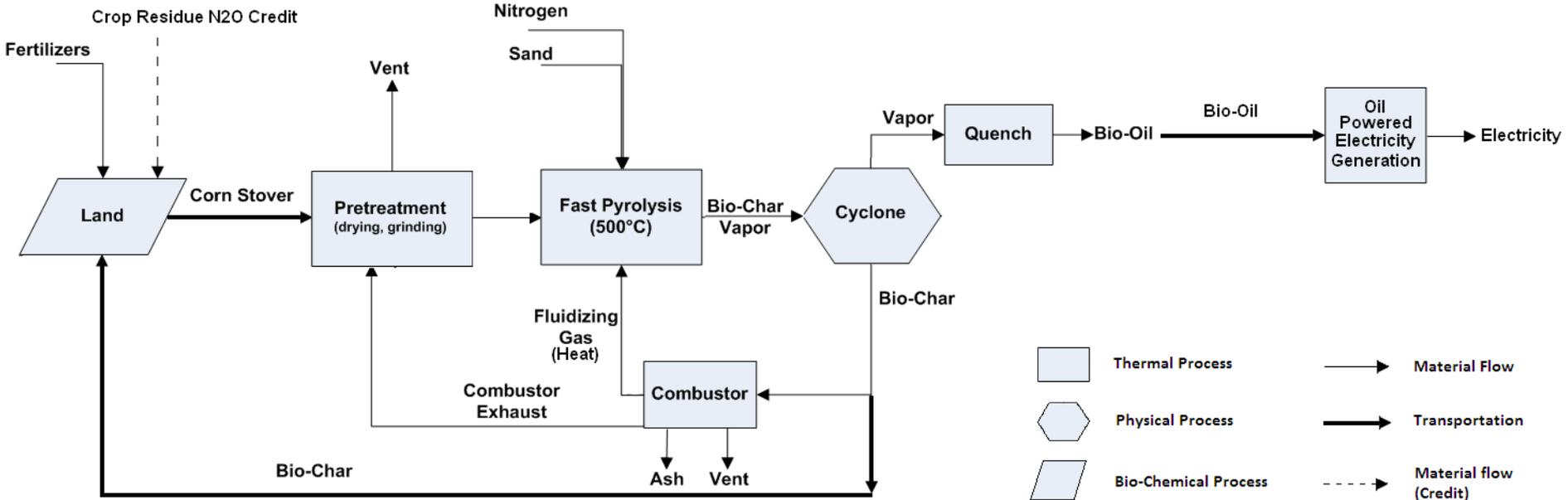
- Aspen Plus, Simapro and GIS modeling:
 - Feedstock production, collection, transport
 - Material/energy balance basis (feedstock conversion);
- Integration with experimental research:
 - Pyrolysis bio-oil blendstock development
 - In-situ catalytic pyrolysis products
 - Ex-situ catalytic pyrolysis products
 - Combustion experiments for
 - Non-catalytic pyrolysis products
 - Catalytic pyrolysis products



Pyrolysis Bio-oil Production

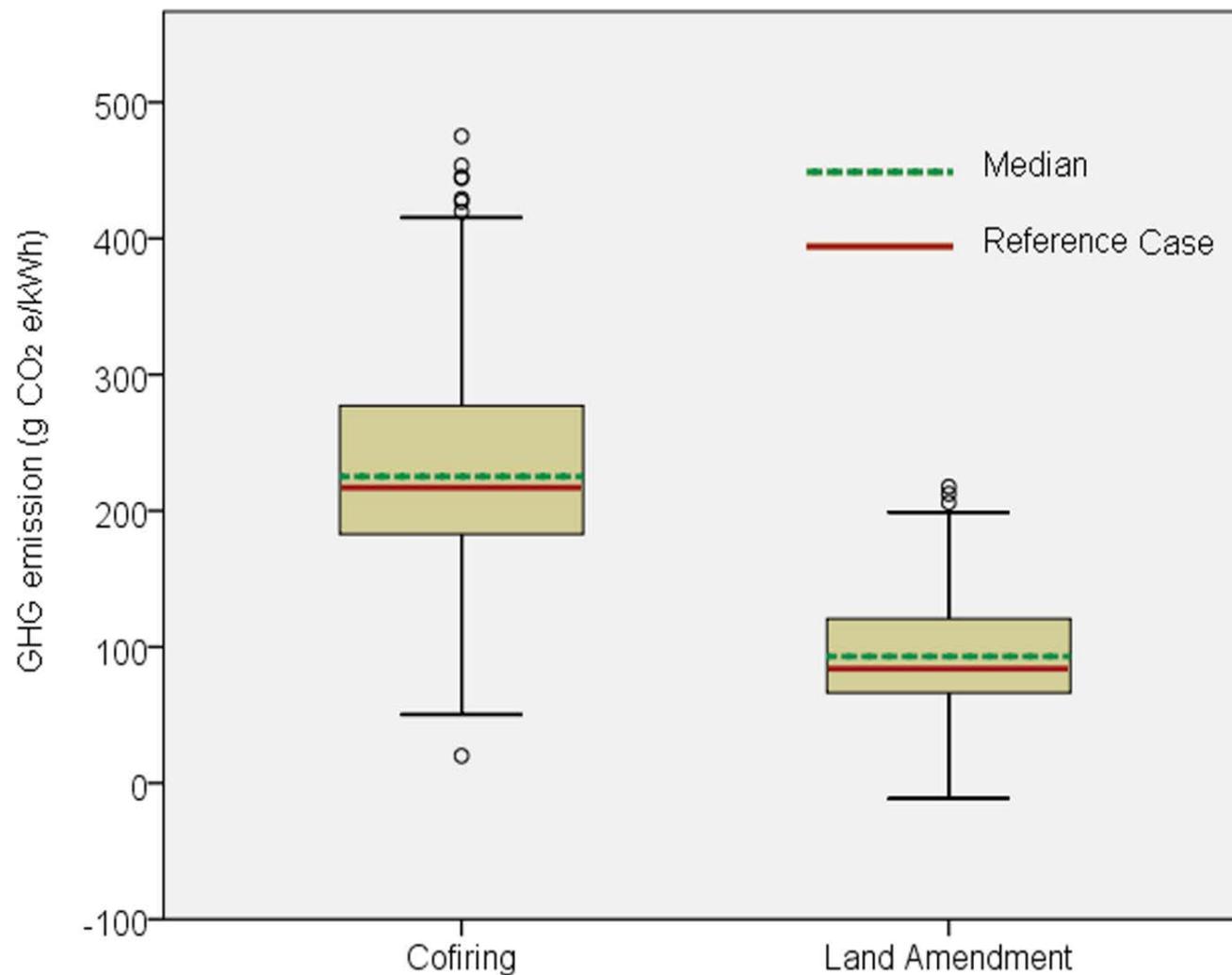
Bio-oil replaces fuel oil for electricity generation

Bio-char co-product used as soil nutrient replacement



Bio-char coproduct used for process energy and land amendment

Pyrolysis Bio-oil-to-Electricity



Pyrolysis Bio-oil Production (200 TPD)

Economics

Capital Costs (million \$U.S.)

Feedstock handling preparation	\$1.91
Feedstock drying	\$0.74
Pyrolysis process	\$5.78
Utility	\$0.99
Product/Co-product storage	\$0.43
Total Equipment Purchase Costs	\$9.85
Total Installed Costs	\$24.6

Operating Costs (million \$U.S.)/yr

Feedstock	\$4.28
Utility	\$0.77
Labor, Supplies and Overhead	\$2.03
Depreciation	\$2.46
Co-product Credit	-\$0.18
Total Production cost	\$9.36

Bio-oil energy: 44.6 MJ/gal

Bio-oil production cost: \$12.4/GJ

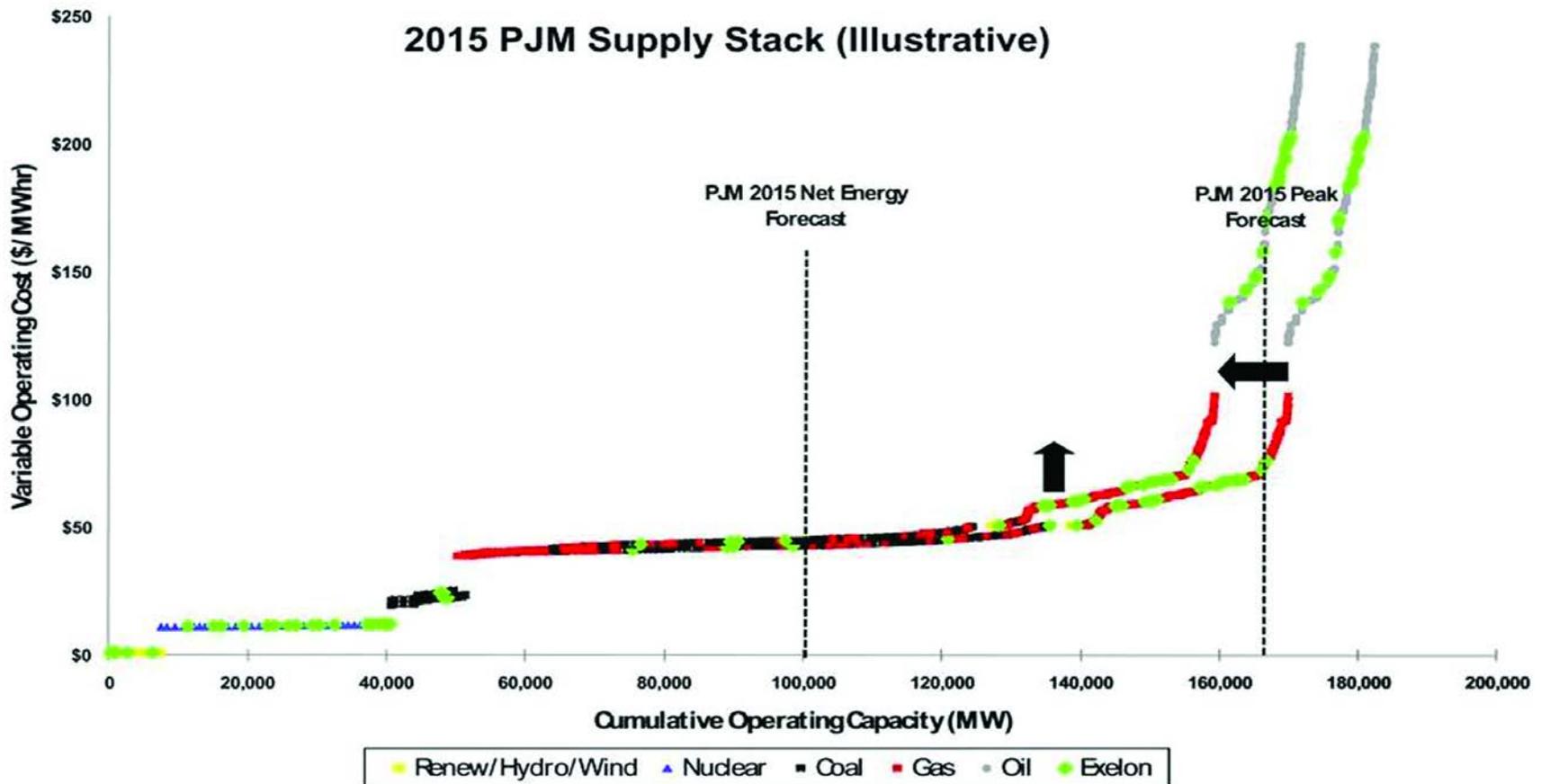
Electricity markets – RPS commitments

Variable Operating Cost (VOC)

Fuel Cost + Fixed operating cost + Emission cost

Bio-oil electricity: \$93/MWh

Bio-char electricity: \$18/MWh



Summary: LCA of Emerging Technology

- Systems analysis methods critical to informing the development of low-C energy technology
 - Understanding and estimating uncertainties in environmental performance
- Moving towards spatio-temporal analysis within LCA research
 - Inclusion of CO₂ growth/decay in time
 - Use of spatial statistics to describe location-specific GHG profiles for regulated biorefinery products
- Multiple sustainability metrics for “greening” engineered systems

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- P.R. Adler, K.B. Hicks, A.J. McAloon, A.A. Boateng, C.A. Mullen, M. Karanjikar, P. Gurian, N. Macken, H.L. MacLean, R. Mallinson, K. Marcellus, J.G. Mitchell, G. Pourhashem, K.Y. San, T. Selfa, P. Vadlani, Y. Zhang



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