

Thermal Energy Storage Makes Concentrating Solar Power Dispatchable

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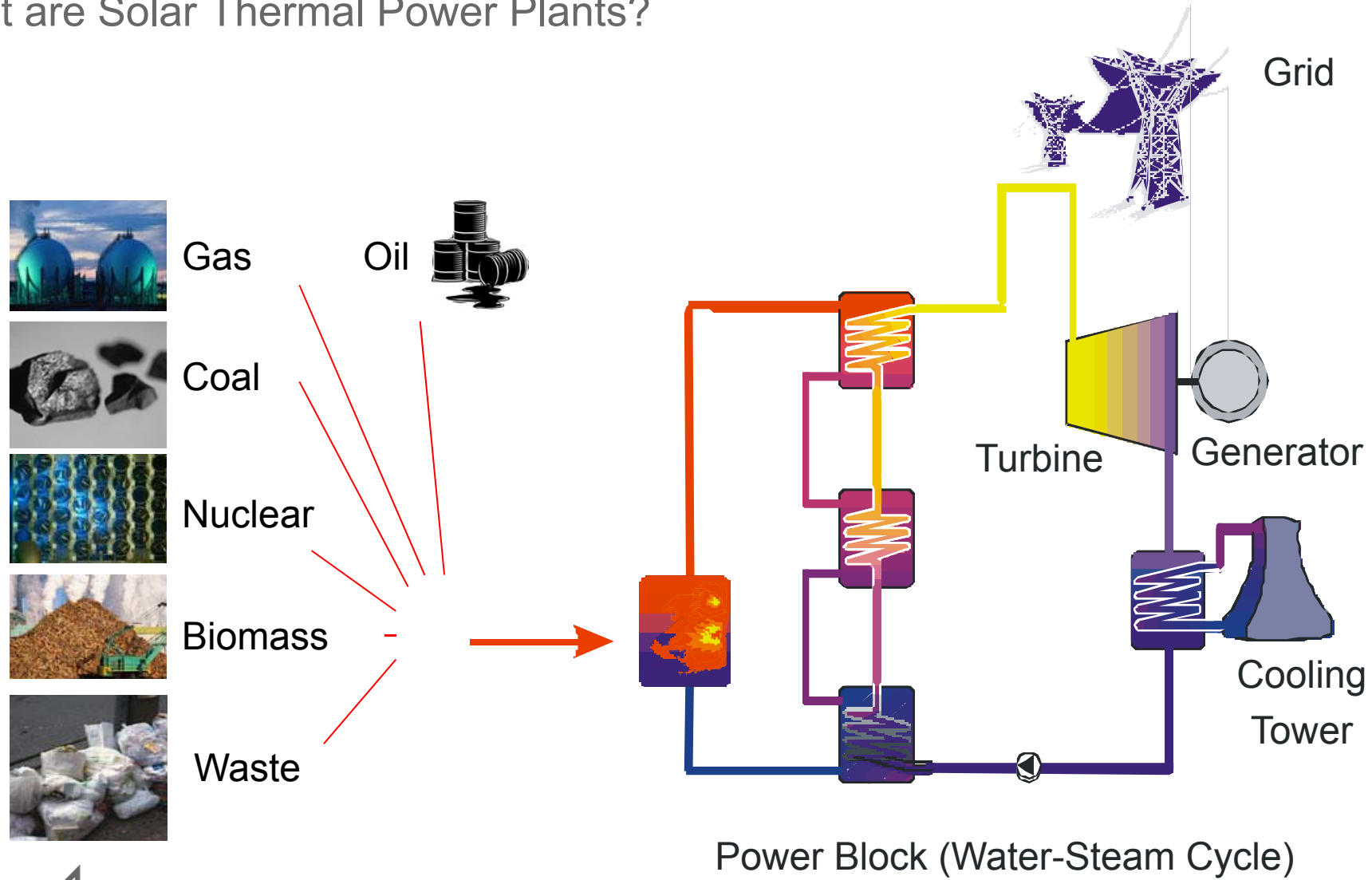
Outline

- Introduction
- Technical Options for Thermal Energy Storage (TES)
- Current Developments
- Conclusions / Questions



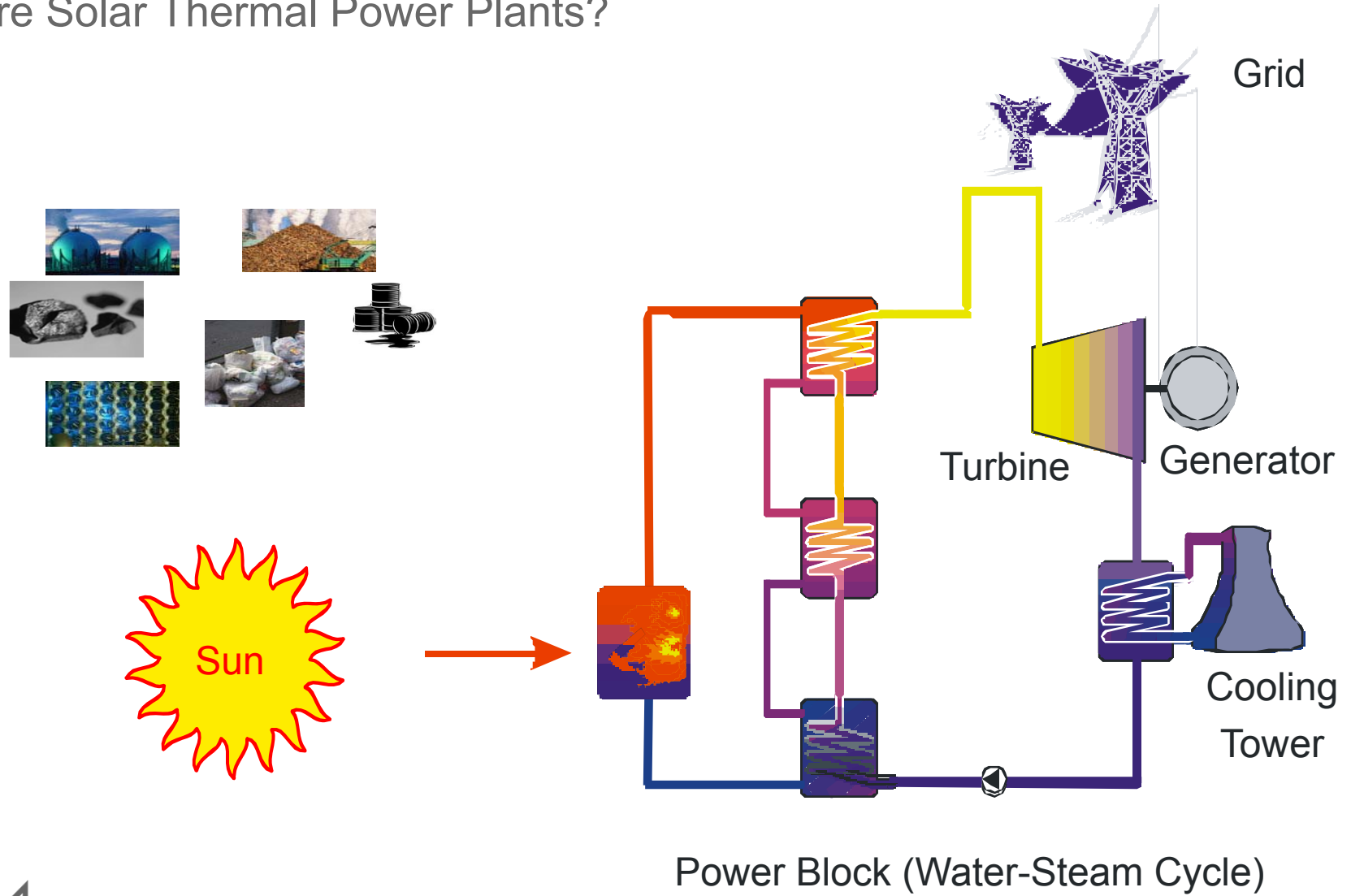
Introduction

What are Solar Thermal Power Plants?



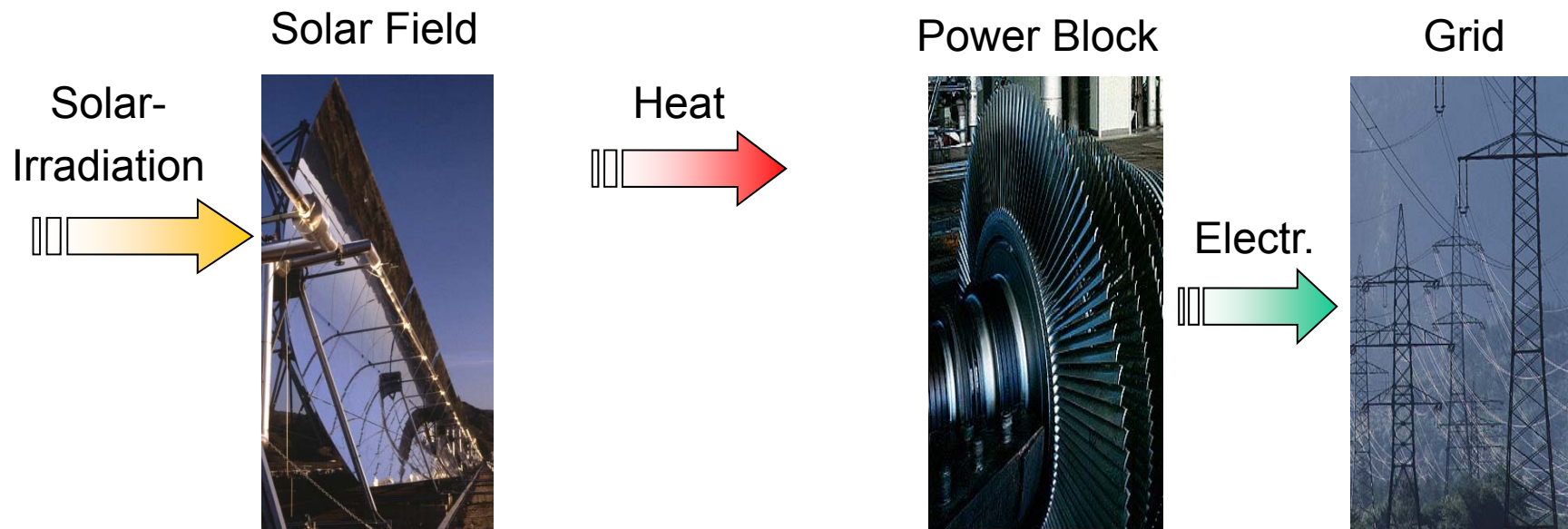
Introduction

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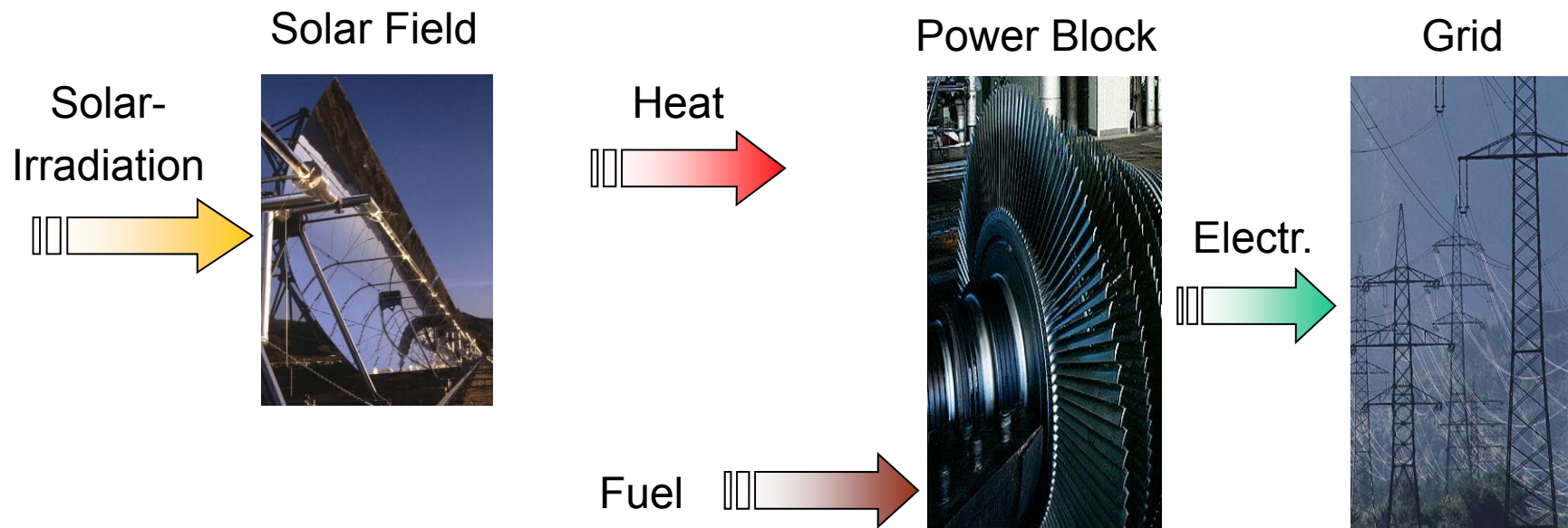


- Pure solar operation
- Additional back-up capacities required in the grid



Introduction

What are Solar Thermal Power Plants?

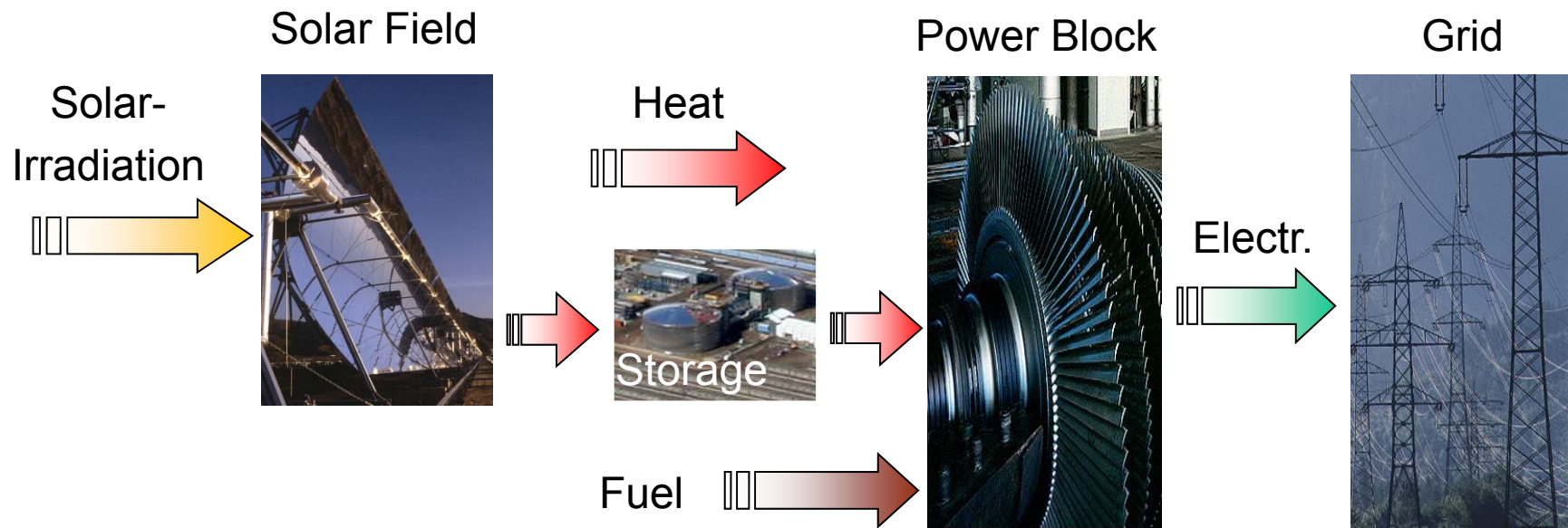


- Solar electricity production
- Integrated fossil back-up capacity for power on demand



Introduction

What are Solar Thermal Power Plants?

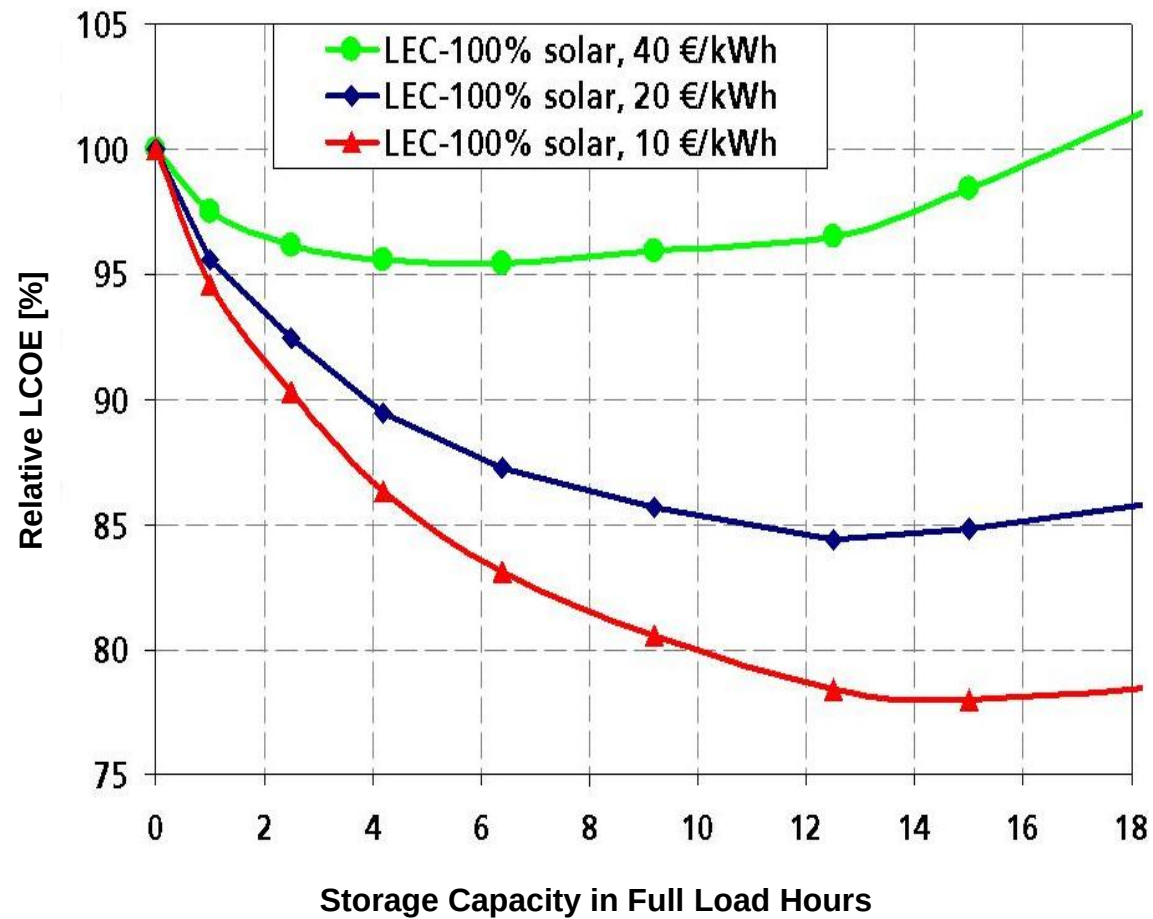


- Solar electricity production
- Integrated storage for increased capacity factor and electricity on demand
- Additional fossil back-up



Introduction

Economic effect of integrated thermal storage capacity?



Technical Options for Thermal Energy Storage

System Requirements

Heat Transfer Fluid	Collector System	Pressure	Temperature	storage system	Heat Engine
synthetic oil	trough/Fresnel	15 bar	400°C		ORC
saturated steam	tower/Fresnel	40 bar	260°C		steam turbine
superheated steam	trough/Fresnel	50-120 bar	400-500°C		gas turbine
molten salt	tower/trough	1 bar	500-600°C		Stirling engine
air	tower	1 bar	700-1000°C		others
air	tower	15 bar	800-900°C		
new concepts					

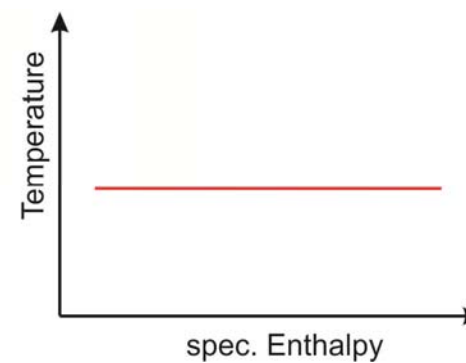
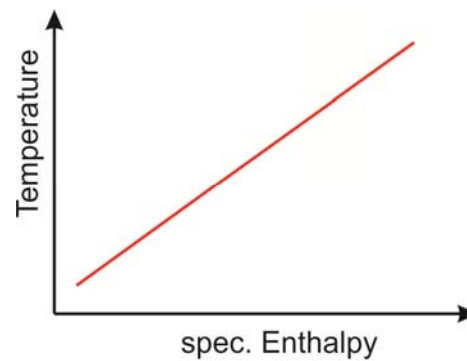
ONE single storage technology will not meet
the unique requirements of different solar power plants



Technical Options for TES

Classification of Storage Systems

	Sensible Heat	Latent Heat
Storage-medium	Liquid	Phase Change Material (PCM)
	Solid	Steam Accumulator

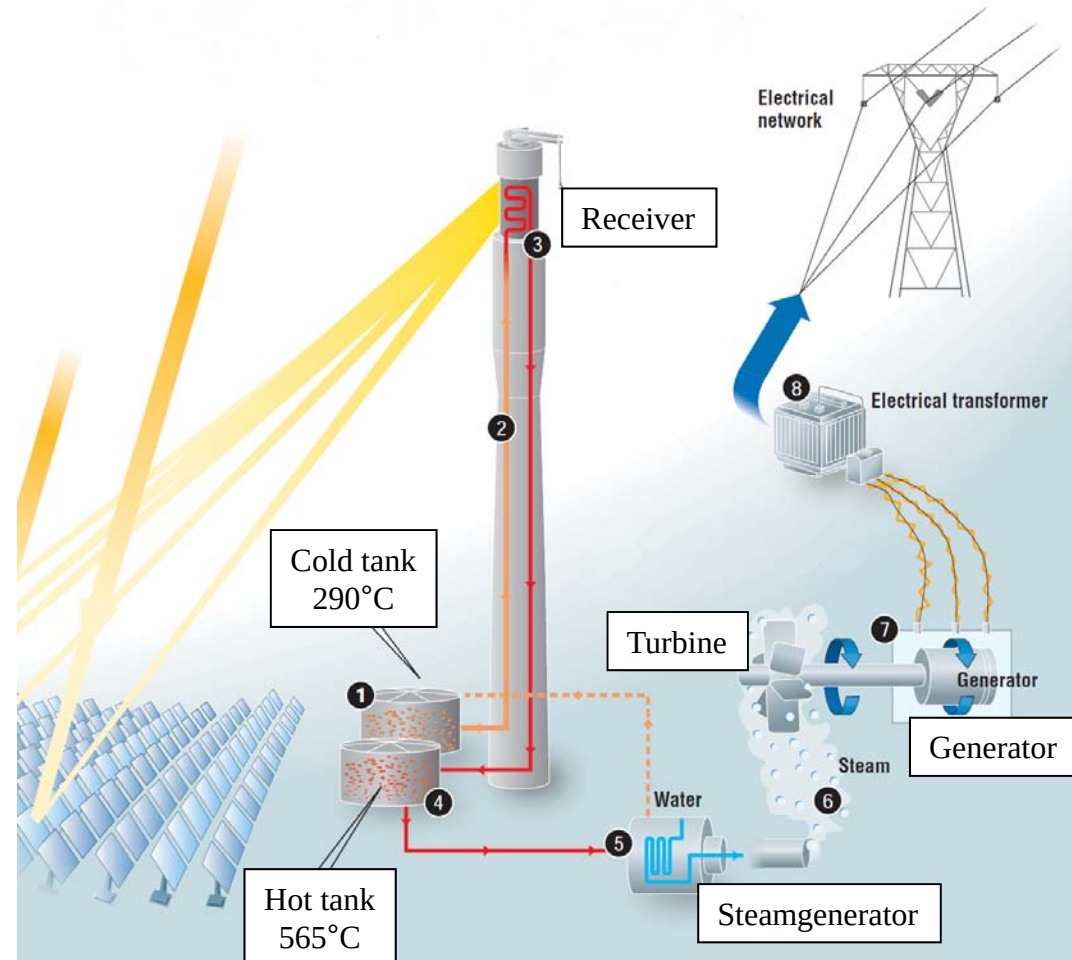


Technical Options for TES

Sensible Heat – Liquid Media (direct)

- Heat transfer fluid and storage medium are the same
- 1st system: Solar Two Project by Sandia
- 2nd commercial tower system at Gemasolar plant (Spain): Solar Tower plant with 15 h storage capacity
- Several indirect systems with parabolic troughs are in operation (Spain)

Storage-medium	Sensible Heat	Latent Heat
	Liquid	Phase Change Material (PCM)
	Solid	Steam Accumulator



Source: Homepage Torresol Energy



Technical Options for TES

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Source: Gemasolar



Technical Options for TES

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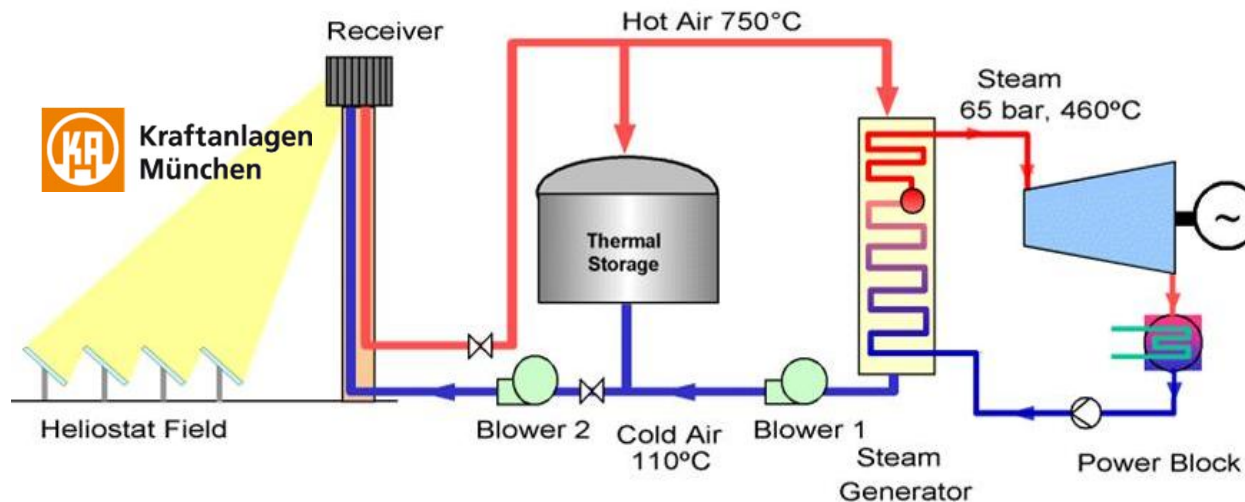
Source: Solar Millennium



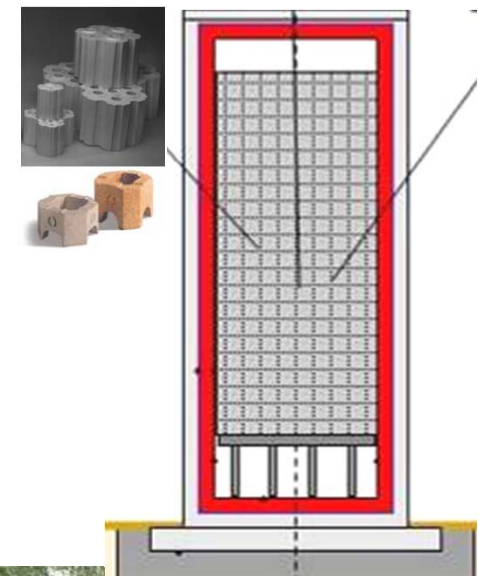
Technical Options for TES

Sensible Heat – Solid Media – Regenerator Storage

	Sensible Heat	Latent Heat
Storage-medium	Liquid	Phase Change Material (PCM)
	Solid	Steam Accumulator



- Regenerator storage as storage option for air
 - Simple setup, allows use of low-cost storage materials
 - Direct contact air / storage material
 - Can be used up to very high temperatures
- 1,5 flh demo storage at 1.5 MWe experimental Solar Tower Plant in Jülich, Germany

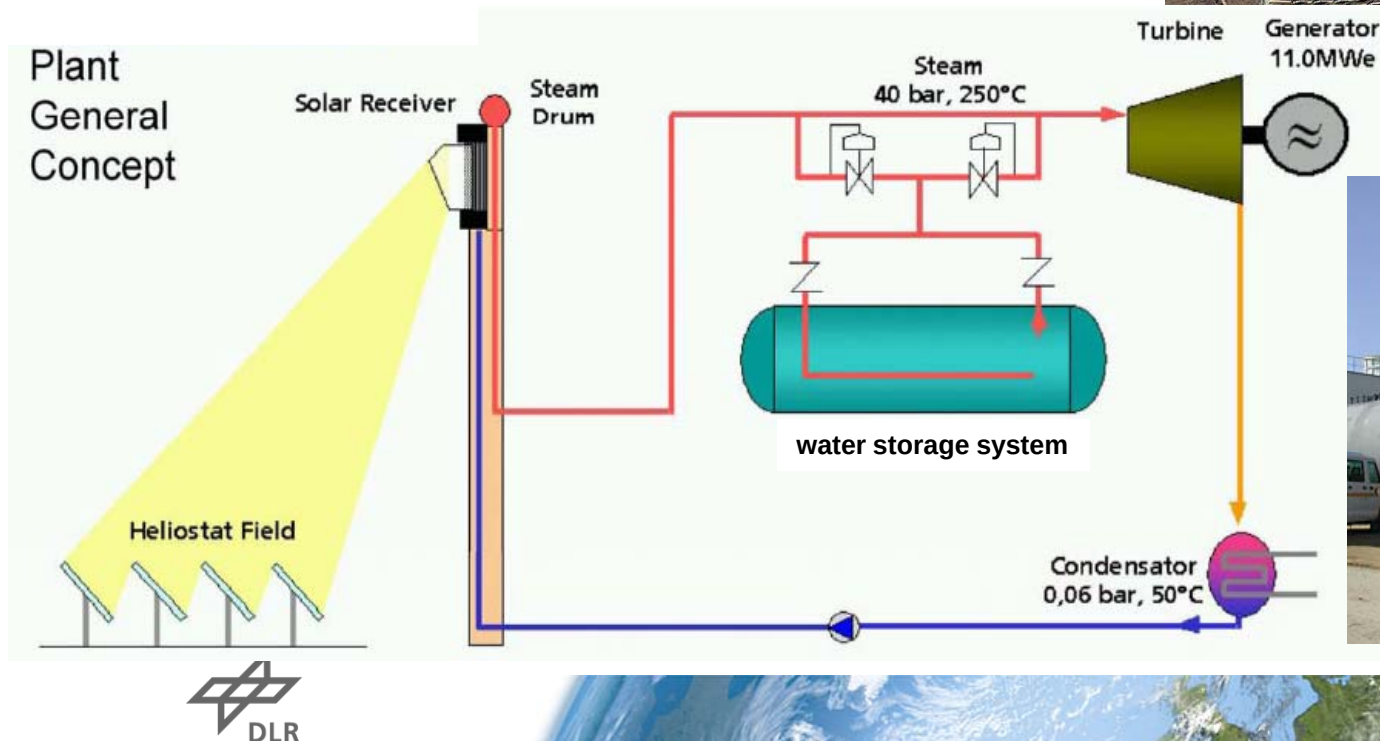


Technical Options for TES

Latent Heat – Steam Accumulator – PS-10

	Sensible Heat	Latent Heat
Storage-medium	Liquid	Phase Change Material (PCM)
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- Example: PS-10
- Saturated steam at 250°C
- 50 min storage operation at 50% load

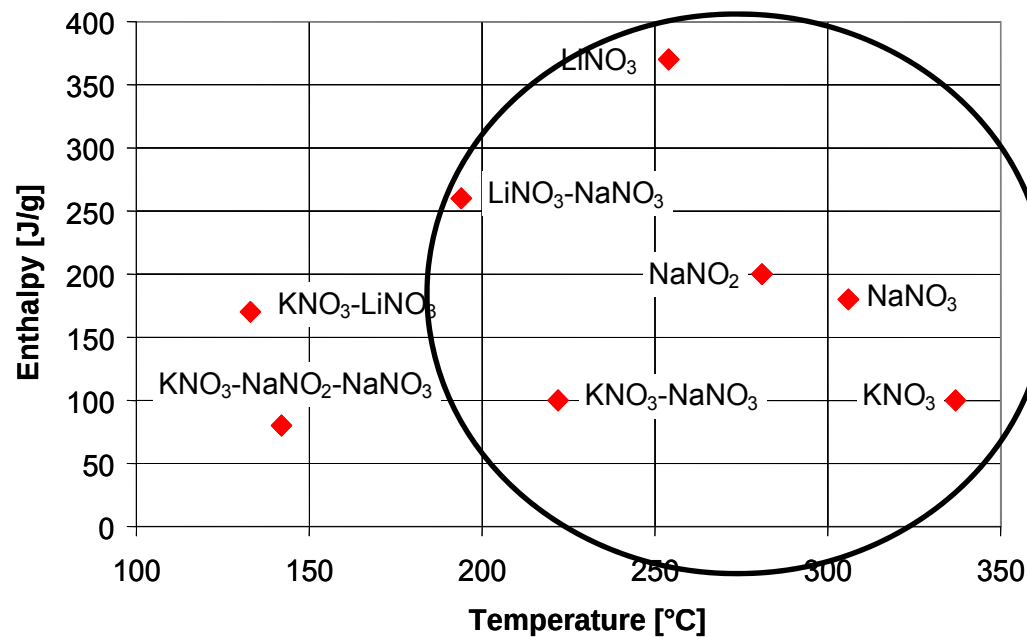


Technical Options for TES

Latent Heat – PCM Storage

	Sensible Heat	Latent Heat
Storage-medium	Liquid	Phase Change Material (PCM)
	Solid	Steam Accumulator

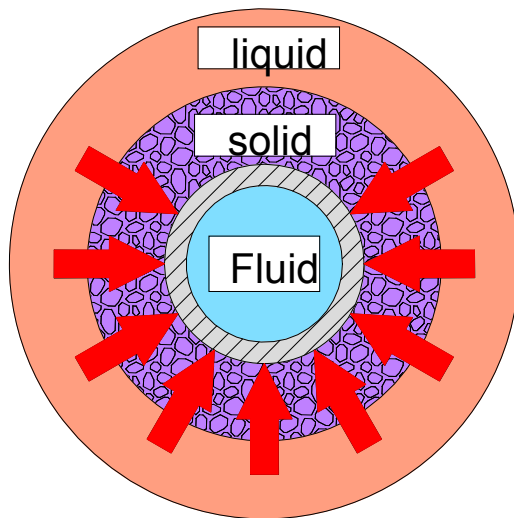
- Nitrate salt represent possible PCMs for applications beyond 100 °C
- Important PCM criteria: thermal conductivity, melting enthalpy, thermal stability, material cost, corrosion, hygroscopy



Technical Options for TES

Latent Heat – PCM Storage

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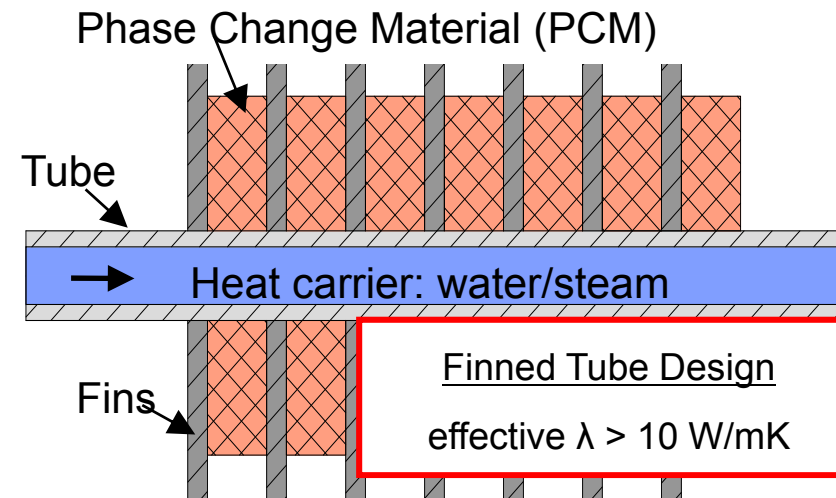


Heat transfer coefficient is dominated by the thermal conductivity of the solid PCM

→ Low thermal conductivity is bottleneck for PCM



schematic PCM-storage concept



Technical Options for TES

Latent Heat – PCM Storage

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Phase change material

Demonstrated at DLR:

- $\text{NaNO}_3 - \text{KNO}_3 - \text{NaNO}_2$ 142 °C
- $\text{LiNO}_3 - \text{NaNO}_3$ 194 °C
- $\text{NaNO}_3 - \text{KNO}_3$ 222 °C
- NaNO_3 306 °C

Experimental validation

- 5 test modules with 140 – 2000 kg PCM
- Worlds largest high temperature latent heat storage with 14 tons of NaNO_3 (700 kWh) operating since 2010



Source: DLR



Current Developments

Sensible Heat – Identification of Improved materials

	Sensible Heat	Latent Heat
Storage-medium	Liquid	Phase Change Material (PCM)
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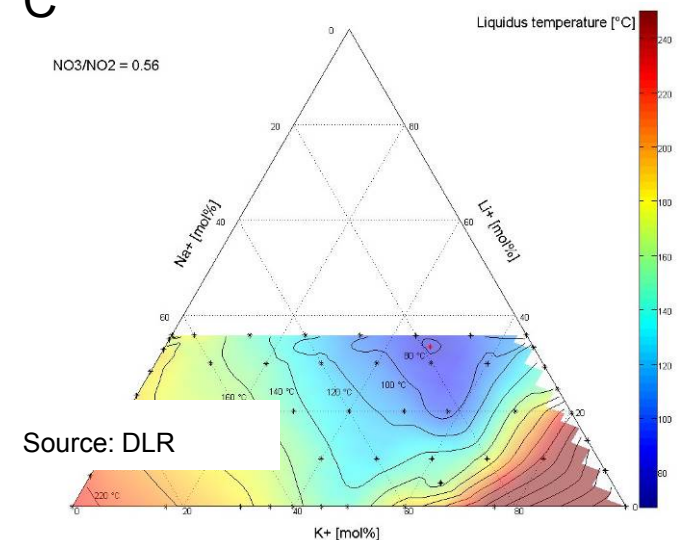
Demand for...

- ...higher thermal stabilities of molten salts → 700 °C
- ...Lower melting points → < 140 °C
- ...improved thermo-physical properties



Research on new salt mixtures:

Ternary system	$\text{Ca}(\text{NO}_3)_2\text{-KNO}_3\text{-NaNO}_3$
Quaternary system	Li, Na, K // NO_2, NO_3

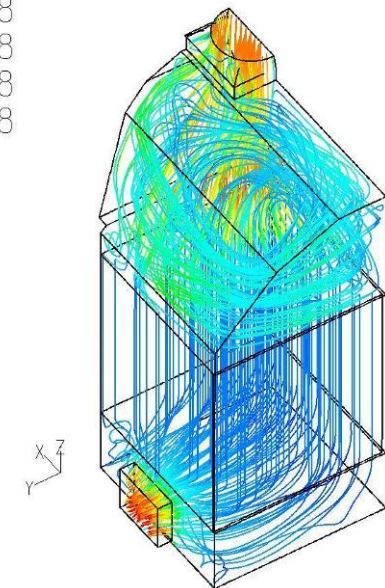
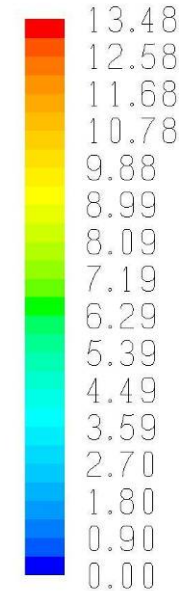
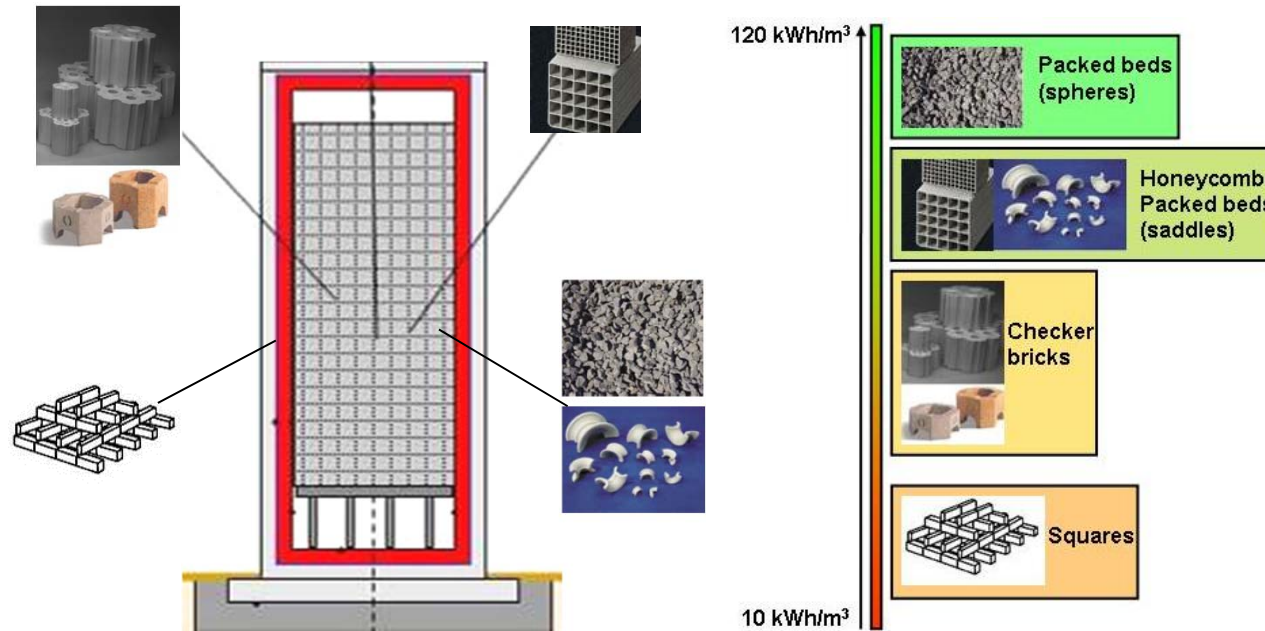
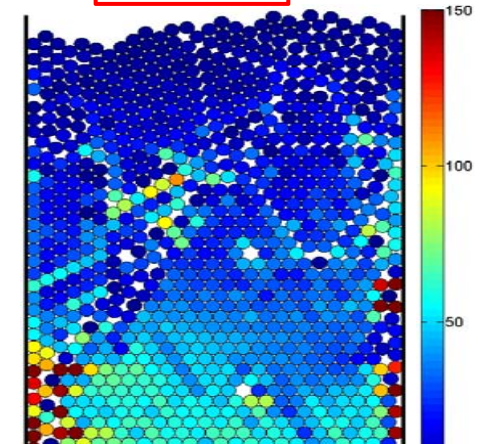


Current Developments

Sensible Heat – Solid Media

- Durability of inexpensive storage materials
- Containment technology and HT-insulation
- Thermo-mechanical issues
- Even flow distribution through storage material

	Sensible Heat	Latent Heat
Storage-medium	Liquid	Phase Change Material (PCM)
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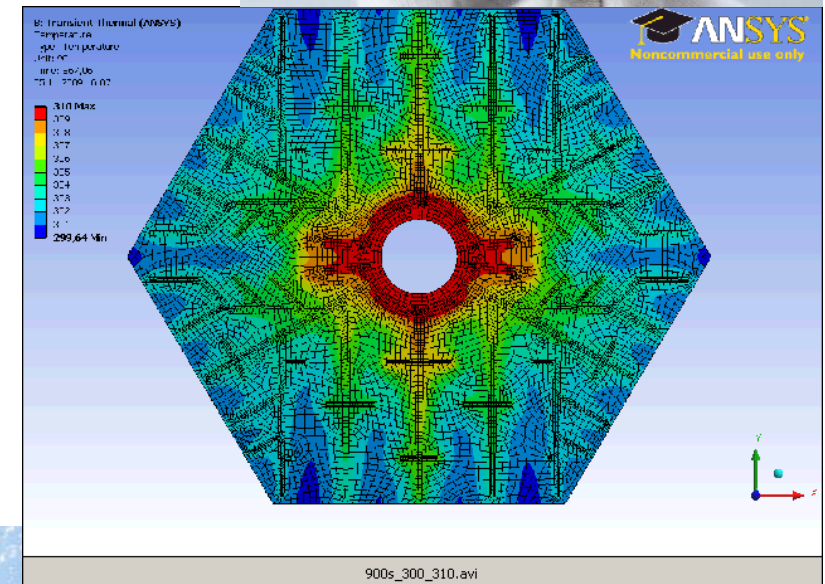
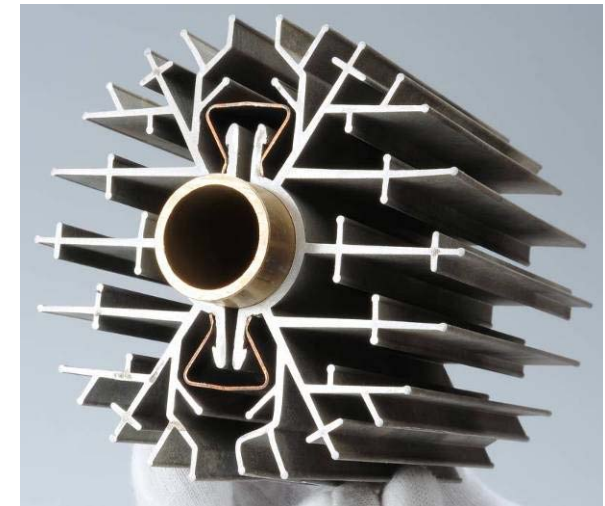
Current Developments

Latent Heat – PCM

	Sensible Heat	Latent Heat
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Enhanced heat transfer by extruded longitudinal fins

- Cost-effective production and assembly
- Free flow path in vertical direction
=> no risk with volume change during phase change
- Controlled distribution of heat in the storage
- Concept optimized by FEM analysis
- Successful demonstration in lab-scale
- Major cost reduction expected



Conclusions

- Different technical approaches for different process requirements available
- Proven options:
 - Two-Tank molten salt storage up to 560°C and 1010 MWh_{th}
- Demonstrated options:
 - PCM storage up to 100 bar and 700 kWh_{th}
 - Packed bed storage up to 700°C and 1,5 Mwh_e



Questions

- ...
- What are promising storage media?
 - High heat capacity
 - Low melting point
 - High thermal stability
 - Abundant
 - Cheap

