



Design for Developing Countries

Whirlwind Africa-1



My Background

- **MIT**

International Development Initiative



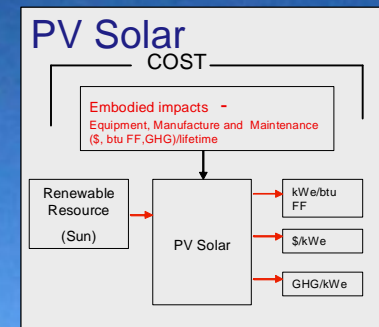
- **DEKA R & D**

Rural Electrification



- **UC Davis**

- Renewable Energy, LCA,
Vehicle Technologies



- **Whirlwind Wheelchair**

- Low cost Wheelchairs



Motivation

- The need for wheelchairs in Africa
- UN goals
 - Poverty eradication
 - Access to education
 - Global partnership

Target Countries

- Kenya
- Tanzania
- Uganda
- Zambia
- Zimbabwe
- Mozambique
- Swaziland



Prior Art



The good



The bad



The Ugly

What is the current state-of-the-art?



African Success Stories

 TOYOTA



Durable

 LAND-ROVER



Repairable

Vs

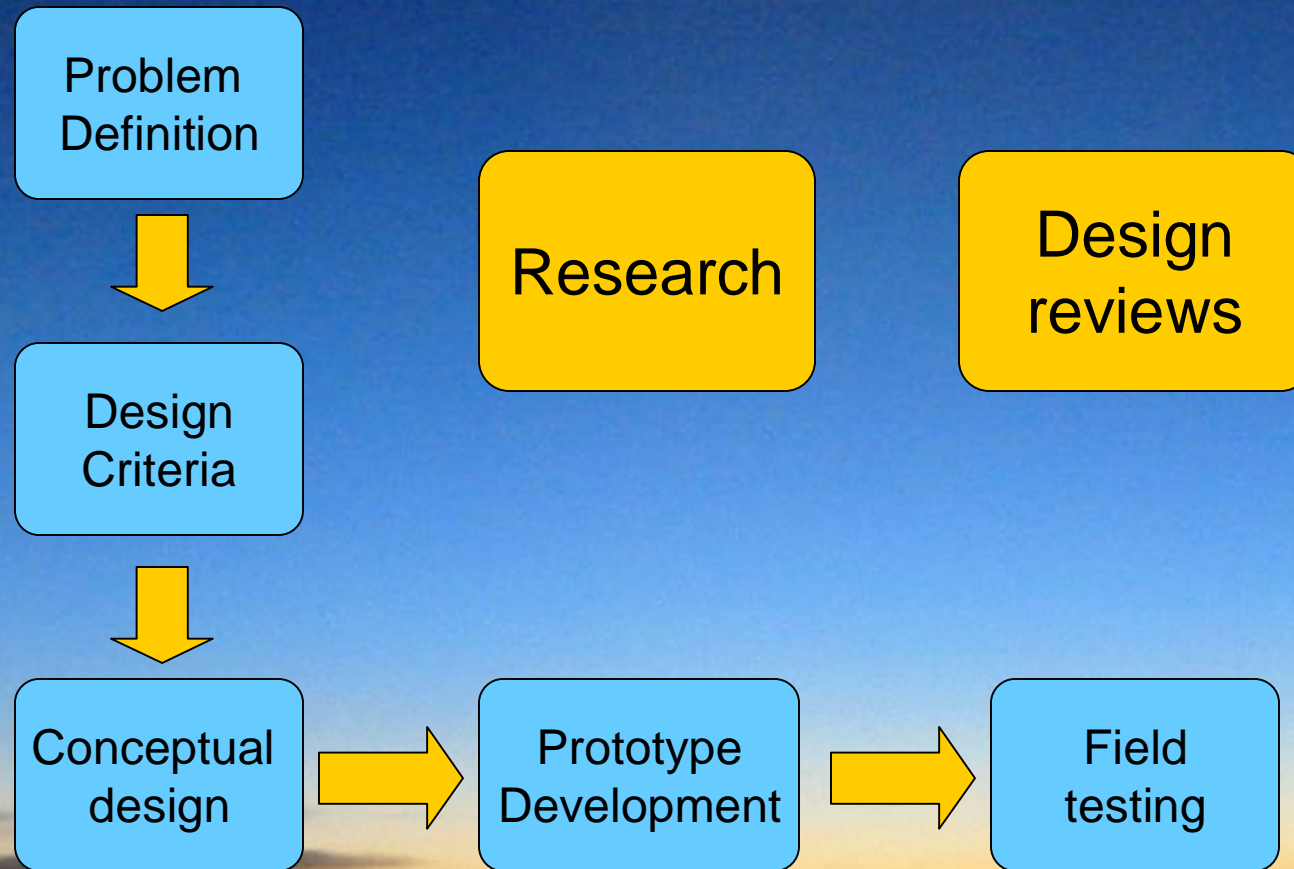
Failures



What is available there?

- Bearings: 6202 from ceiling fans
- Caster tires: Car tire retread rubber
- Axles, bender dies: Machined locally
- Rims, tires spokes, etc: Local imports from China, India

Iterative Design Process



Design criteria

Wheelchair

- Accepted basic ergonomics
- Max Weight
- Adjustable
- Strength ANSI RESNA

Manufacturing

- Common tubing
- Sizeable for different customers
- Minimum tooling
- Minimum skill
- Locally available materials

Competitive Collaboration

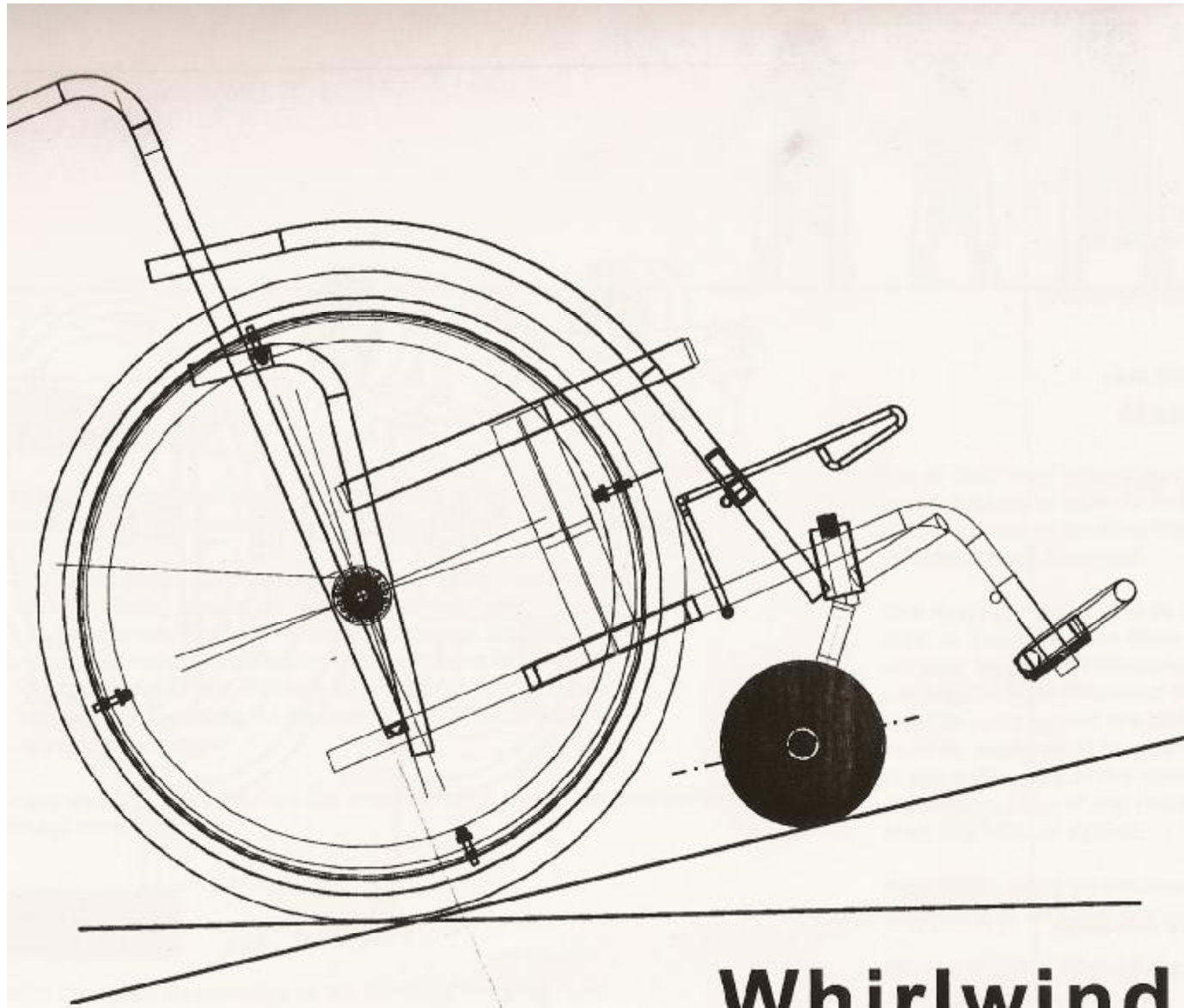
2 main Competing designs

- Vertical X-Brace (Whirlwind III)

- Horizontal X-brace (Africa-1)

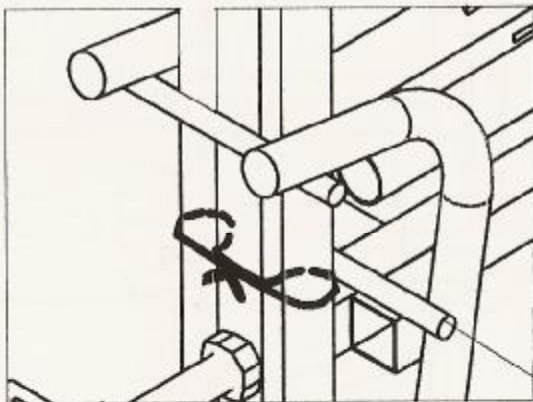
Testing





Whirlwind Africa 1 Technical Manual

Tie as shown

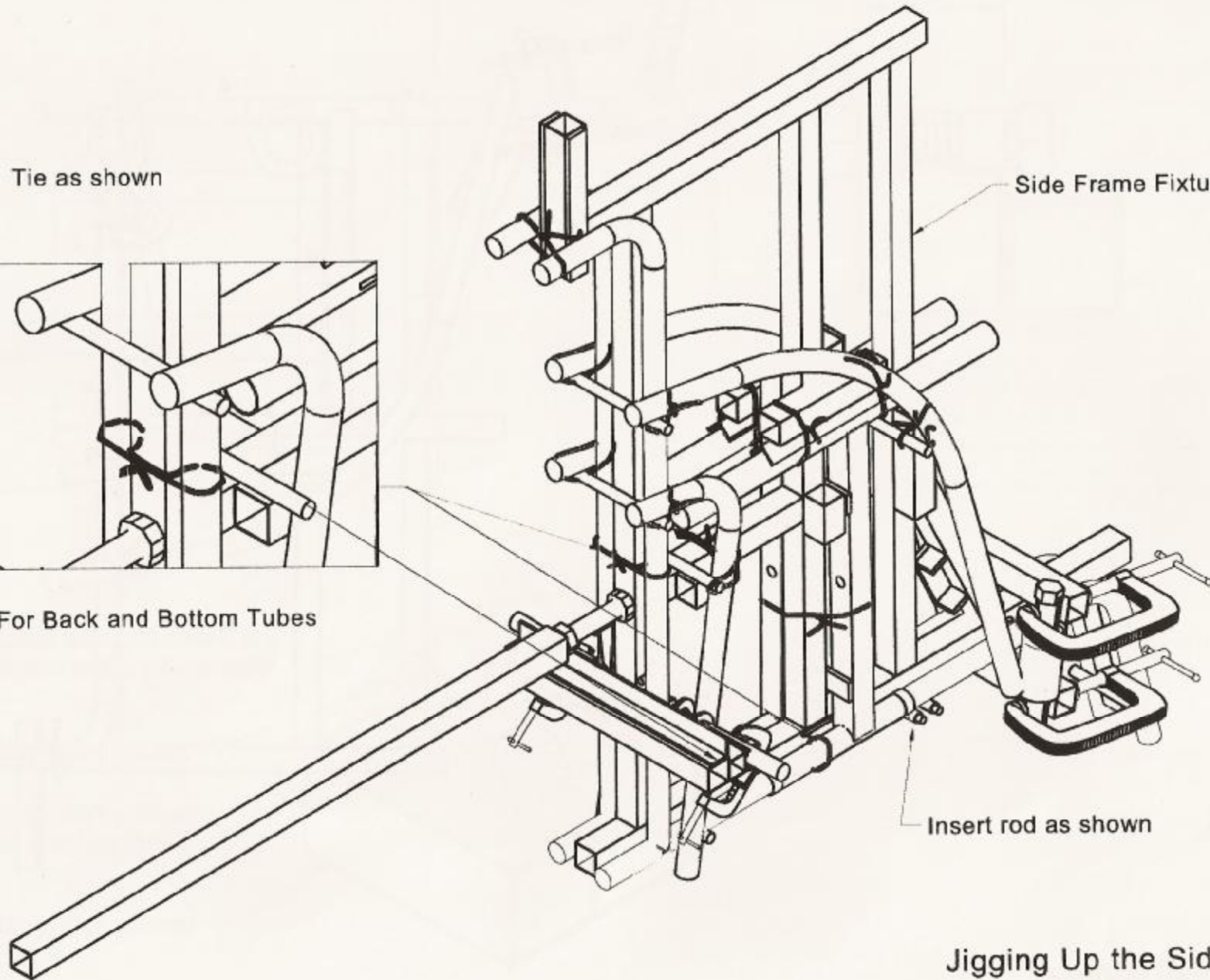


For Back and Bottom Tubes

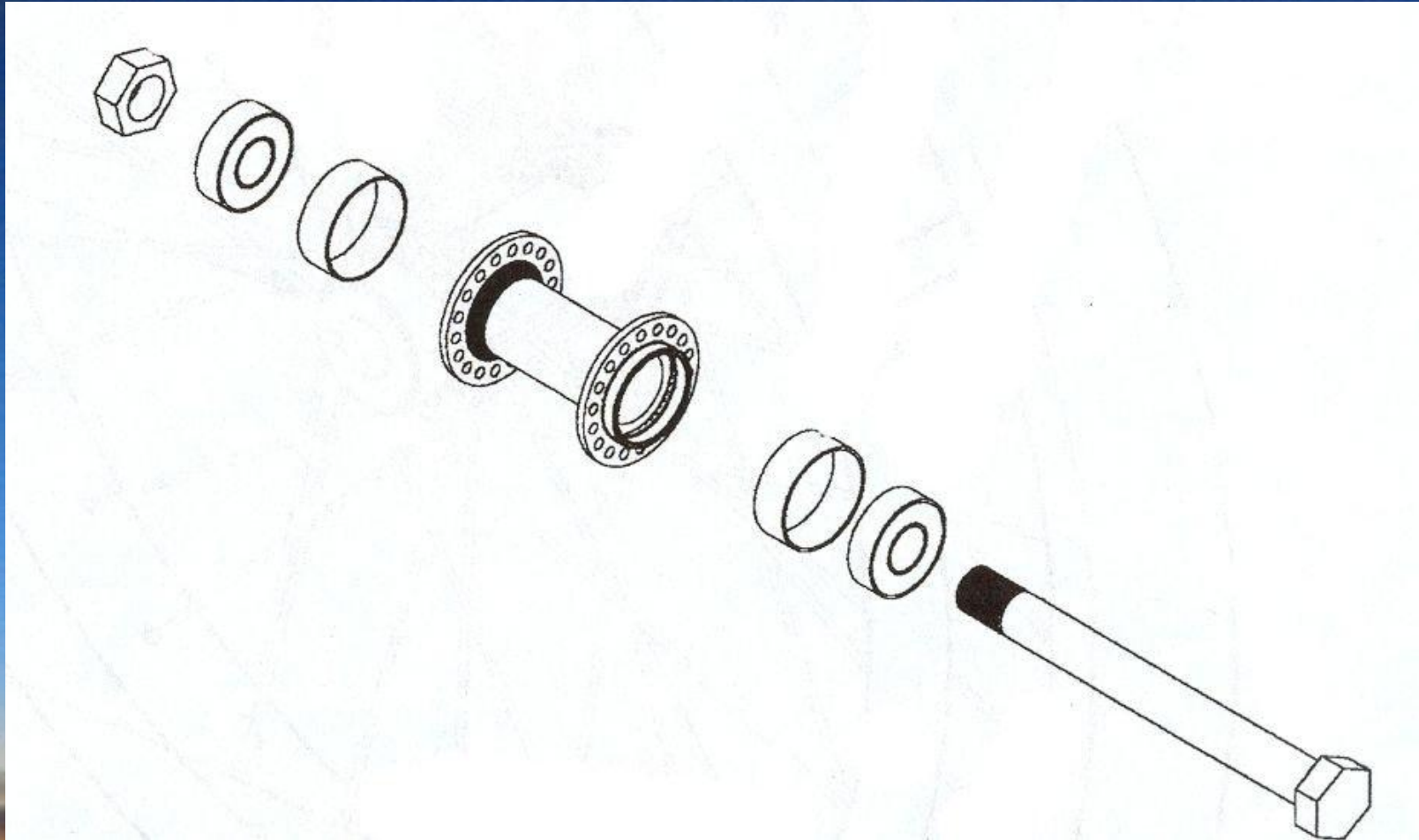
Side Frame Fixture

Insert rod as shown

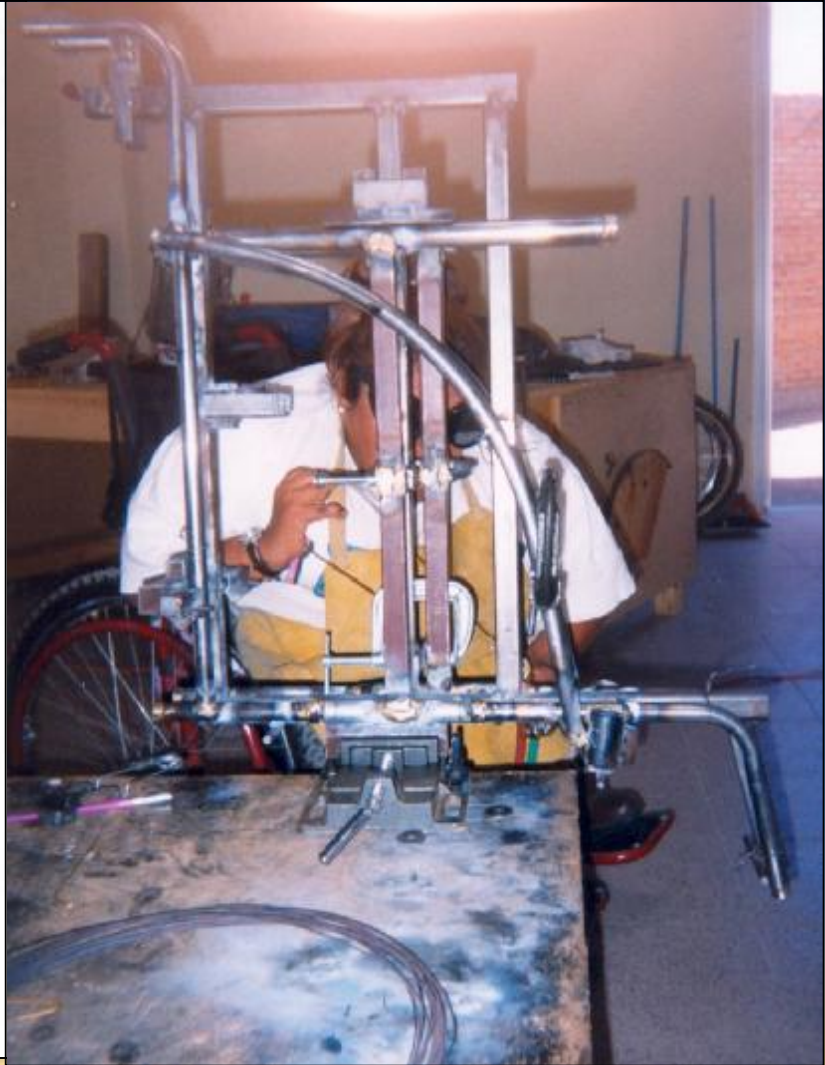
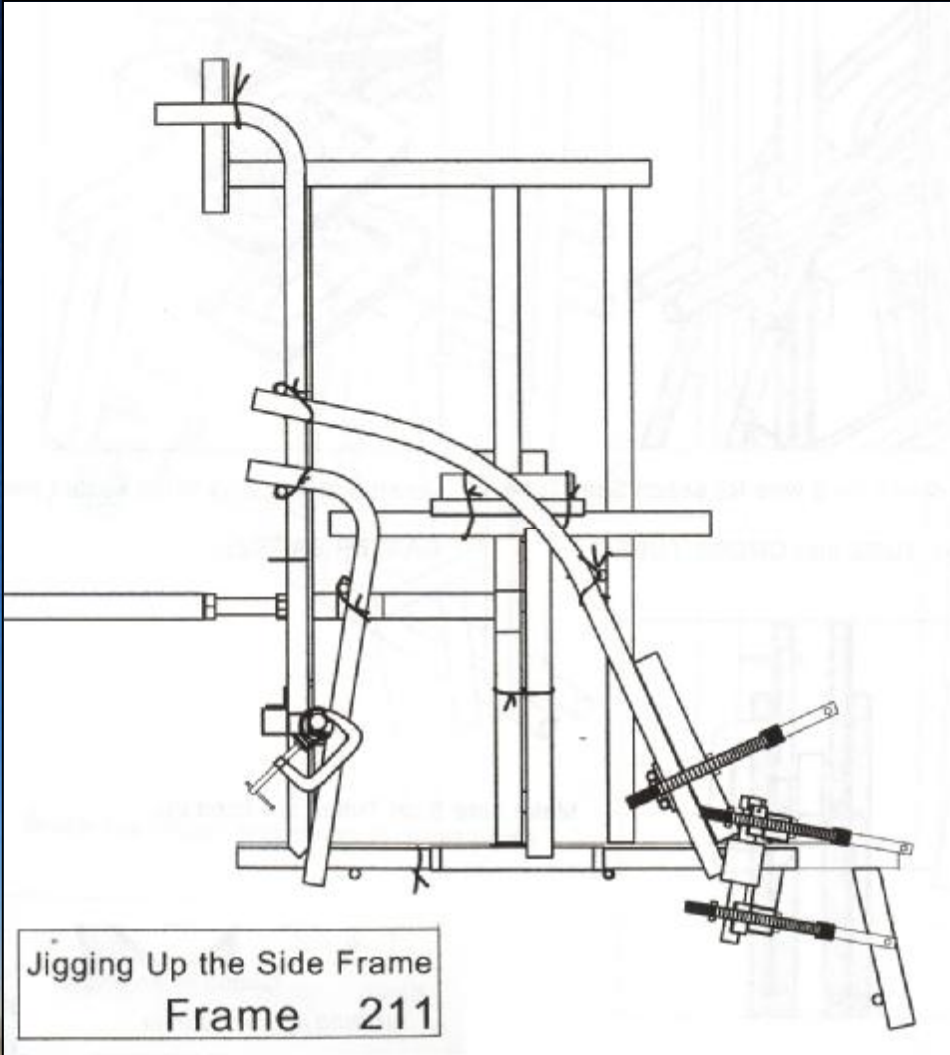
Jigging Up the Side Frame



Modified locally-purchased bicycle hub



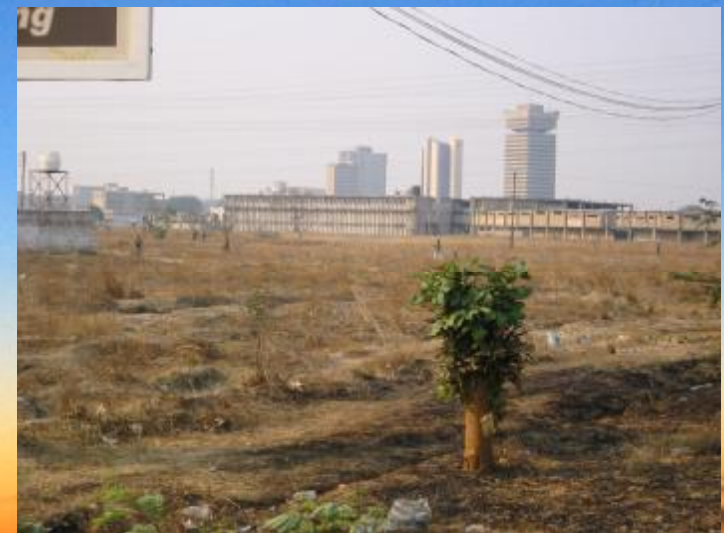
Locally-built tooling



**Locally-machined
tire mold**



Whirlwind Wheelchair/DISACARE in Zambia



Current Development Paradigm:

- Good: Give a man a fish

Current Development Paradigm:

- Good: Give a man a fish
- Better: Teach a man to fish

Current Development Paradigm:

- Good: Give a man a fish
- Better: Teach a man to fish
- Watch out for: No river



Trained Local Technicians



New products



The Goal: Keep our customers
out of trouble



Any Questions???