

ENGINEERING ROBOTIC CO-WORKERS

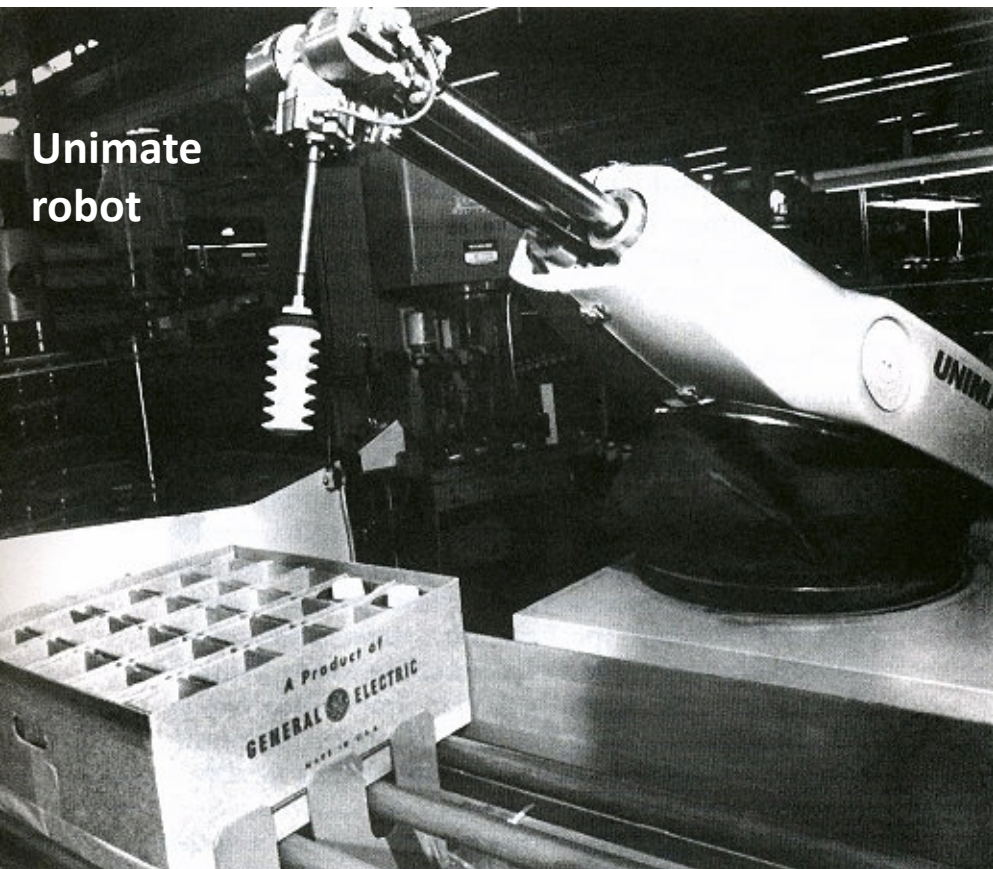


Waleed Farahat
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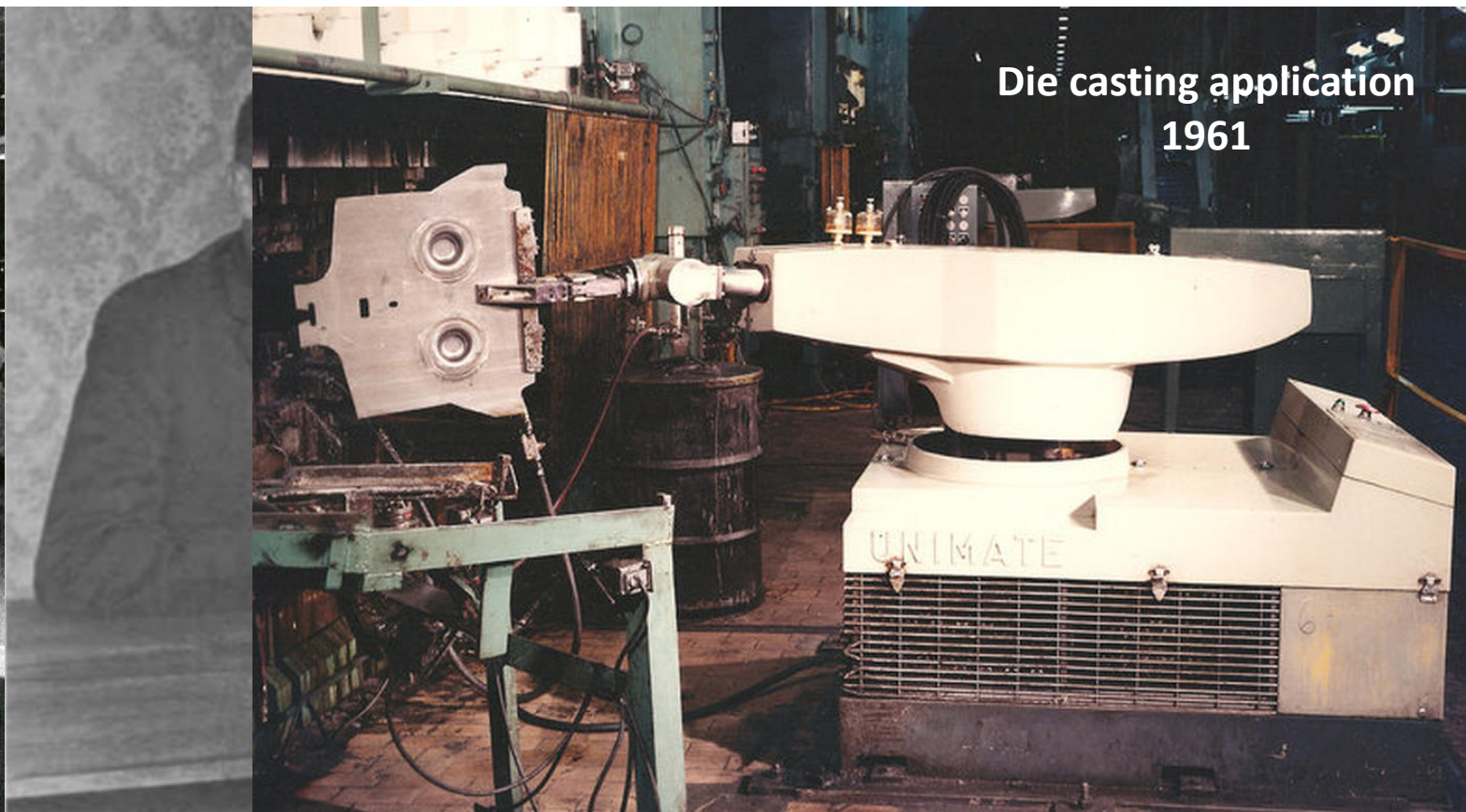
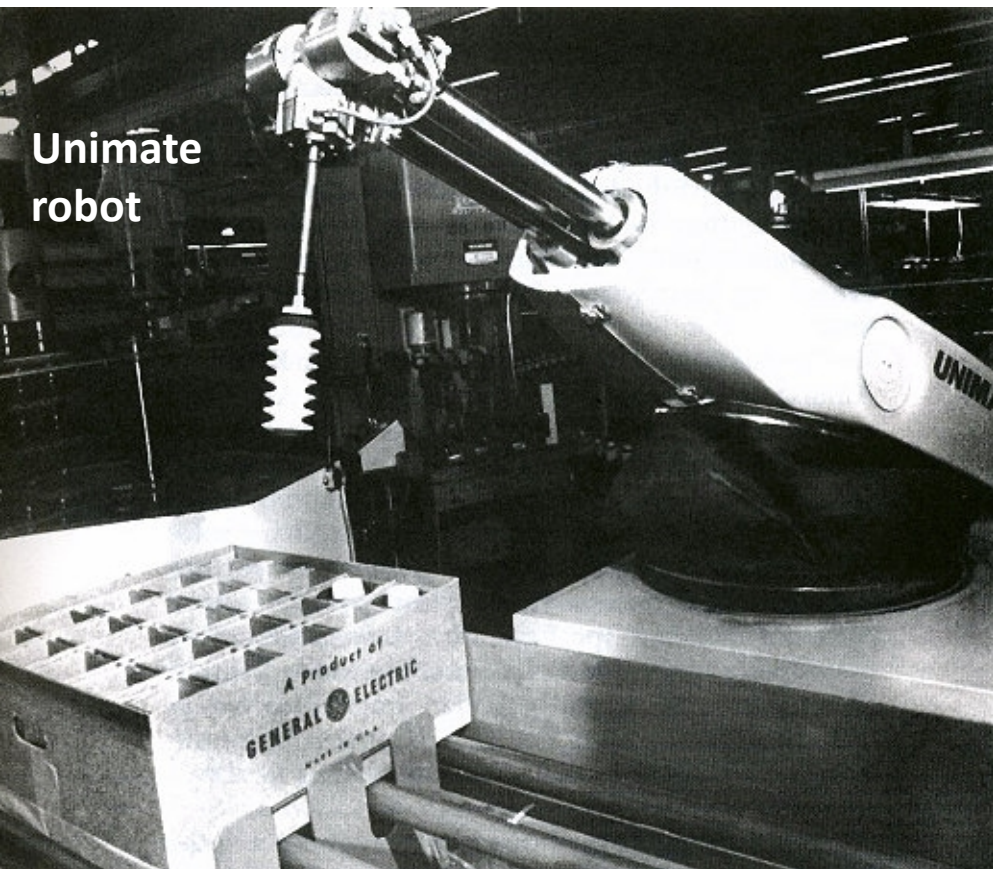
2017 German-American Frontiers of Engineering Symposium

April 1, 2017

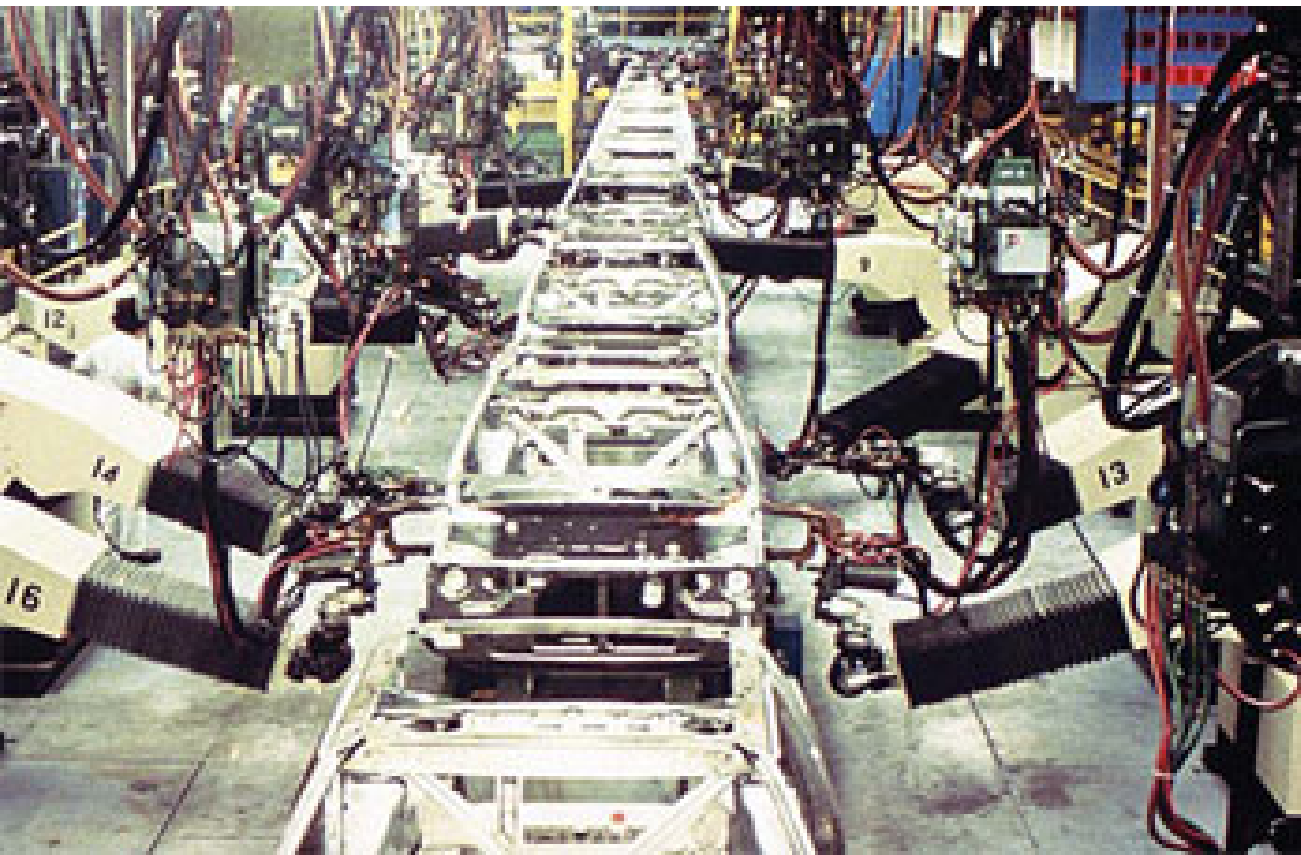
HOW IT ALL STARTED...



HOW IT ALL STARTED...



HOW IT ALL STARTED...



MODERN INDUSTRIAL ROBOTS ARE REINCARNATIONS OF THE UNIMATE



Stiff, non-negotiating position controlled devices

- Safety mechanisms extrinsic to robot
- Precisely pre-crafted and pre-planned motions require highly structured environments

Designed for sophisticated programmers

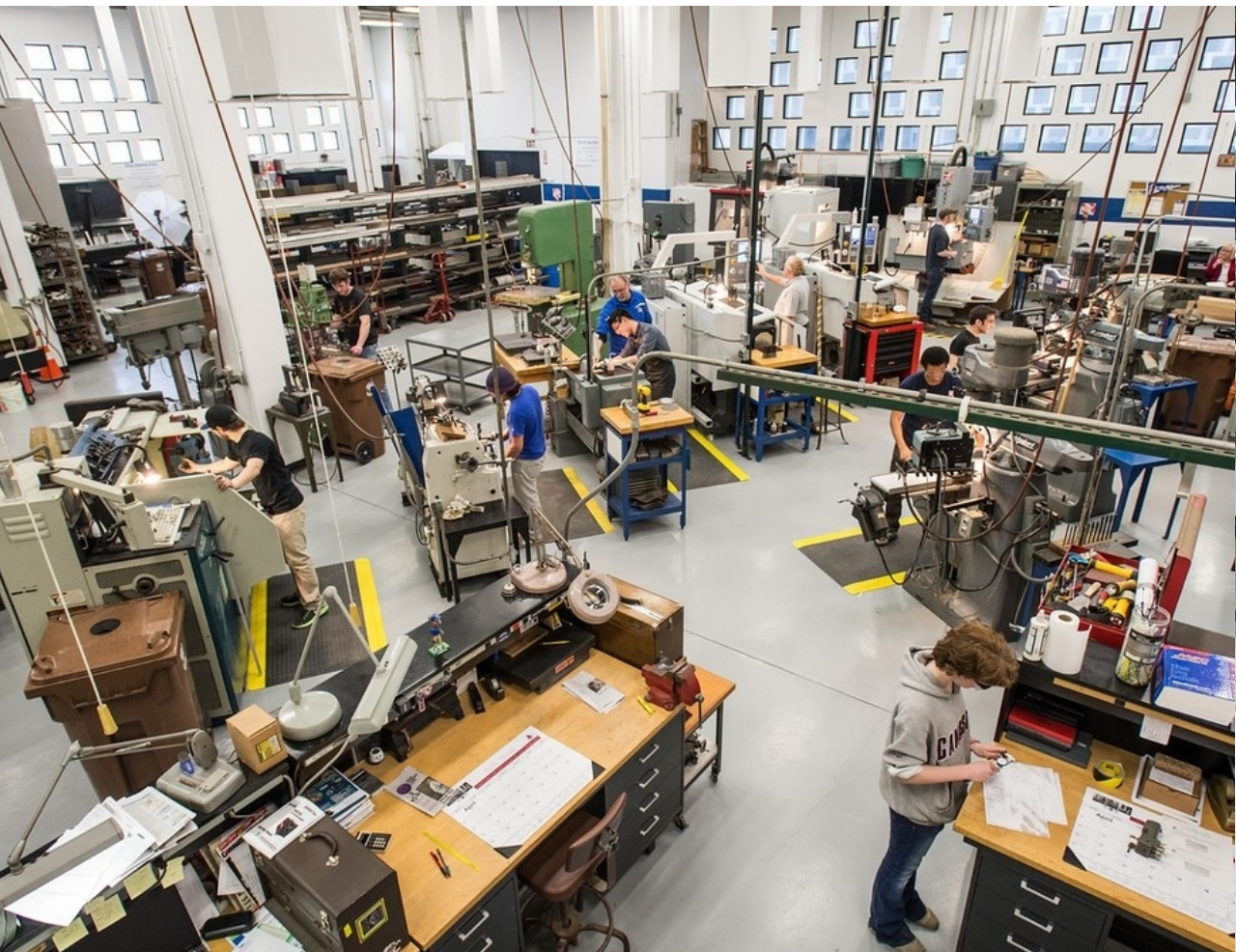
- Non-intuitive user interface
- Robot state not transparent

Return on investment of robotic automation becomes justified for a small set of high-value, high-throughput tasks.

CONTRAST WITH...



CONTRAST WITH...



CONTRAST WITH...



Production activity is not amenable to traditional industrial automation

- Tasks require human dexterity, feel and judgment
- Production sizes and fluidity does not justify ROI in hard automation

A TALE OF TWO CITIES



- Human skill and judgement essential
- Fluid, reconfigurable production settings



- High-value, high-throughput
- Little flexibility
- Automation as an all-or-nothing approach

COLLABORATIVE ROBOTS AIM AT BREAKING TRADEOFFS



- Human skill and judgement essential
- Fluid, reconfigurable production settings



- Opportunities for human robot collaboration



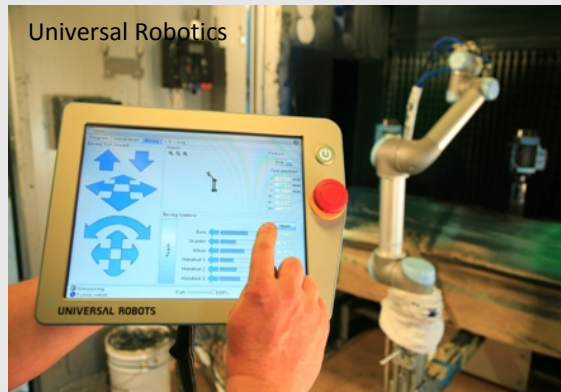
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WHAT MAKES A ROBOT COLLABORATIVE?

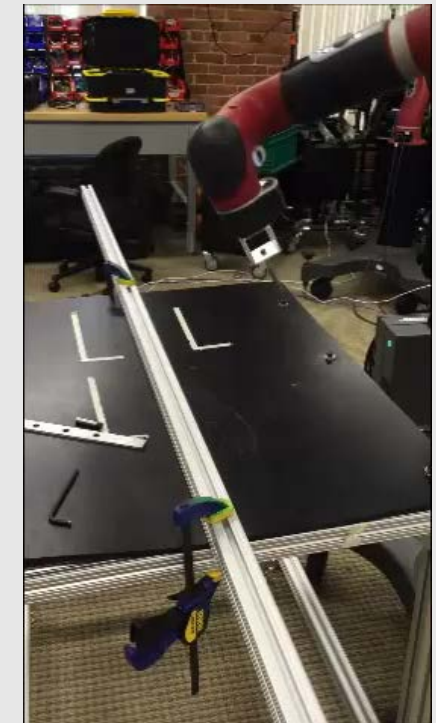
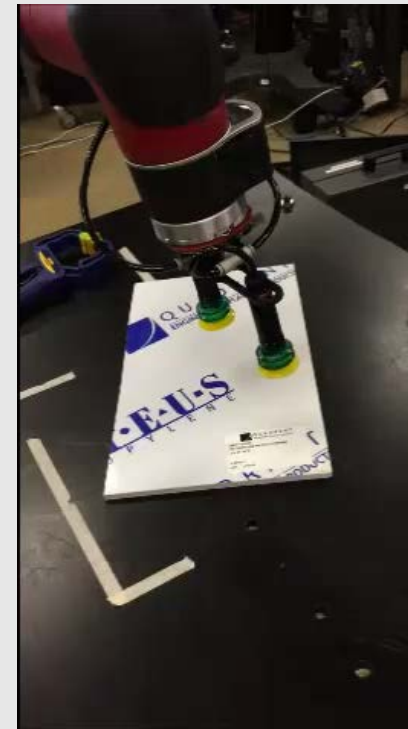
- Safe and sensitive physical interaction with humans surroundings



- Ease of programming by non-experts



- Adaptiveness to alleviate need for perfectly structured environments



- Accessibility through lower cost of acquisition and integration

RAPID GROWTH IN COLLABORATIVE OFFERINGS

- Collaborative robots you can deploy in ~2011

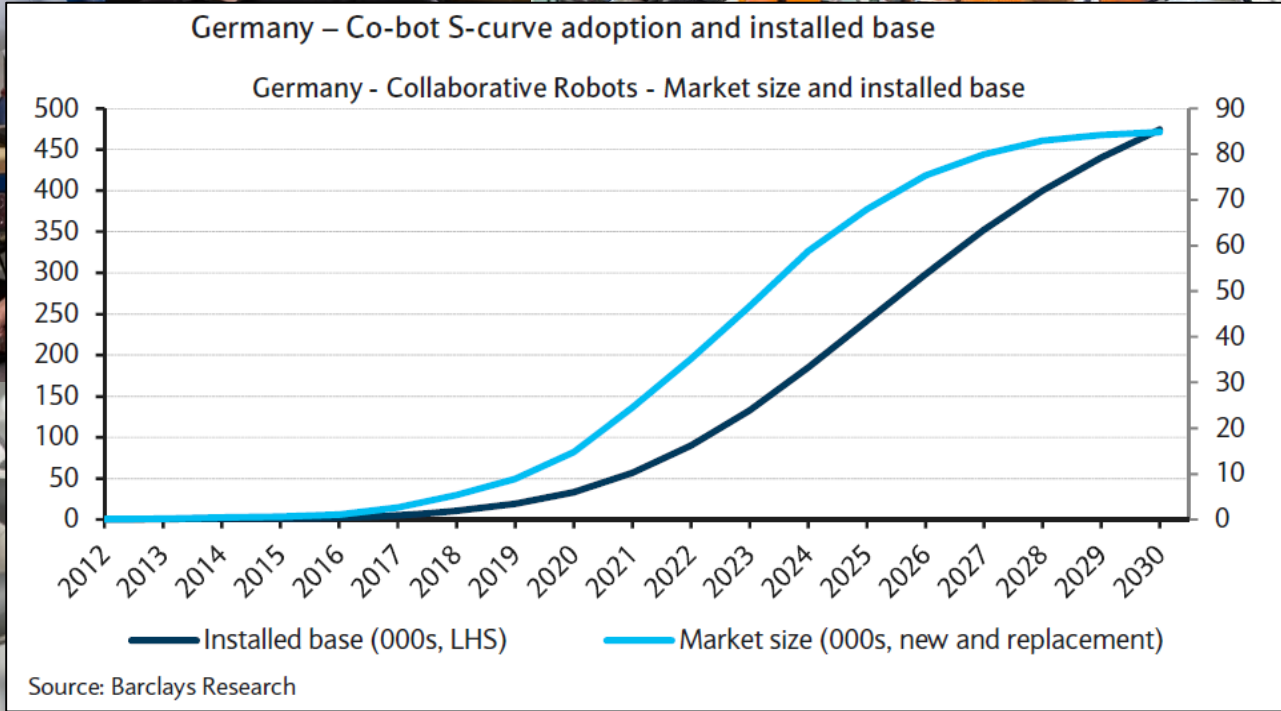
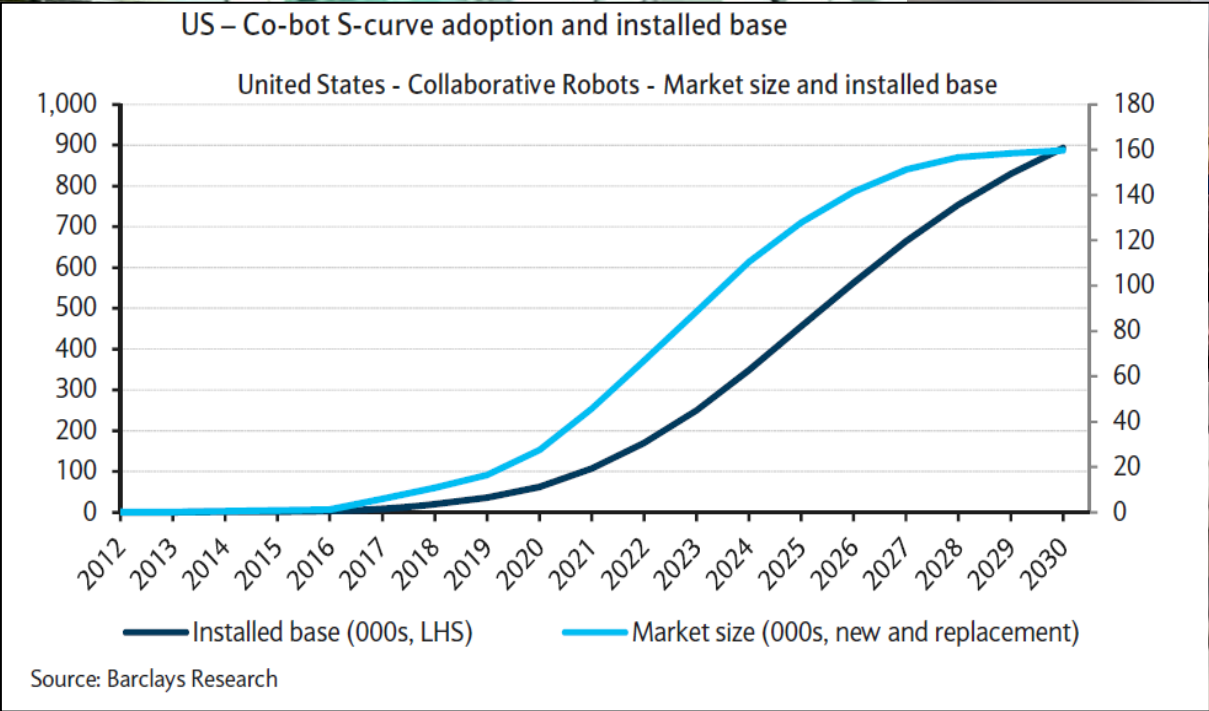
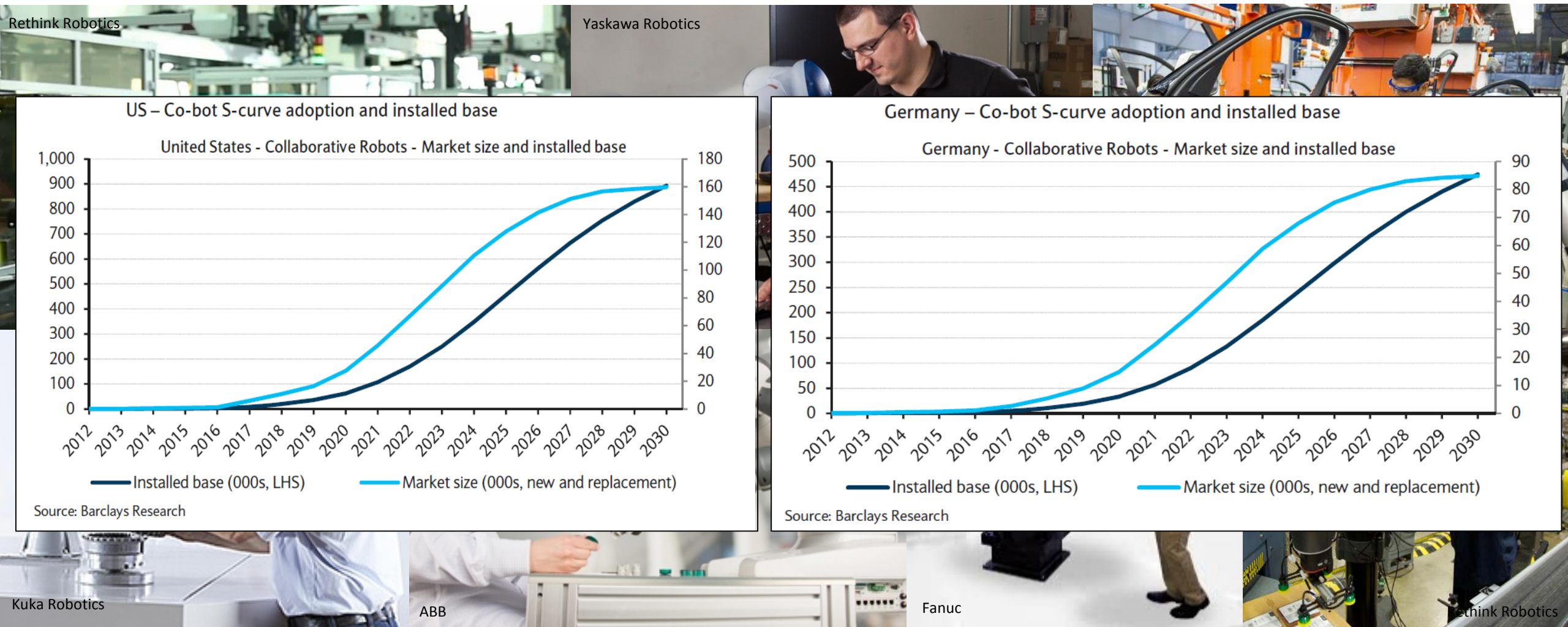
RAPID GROWTH IN COLLABORATIVE OFFERINGS

- Collaborative robots you can deploy in ~2017



RAPID GROWTH IN COLLABORATIVE OFFERINGS

- Collaborative robots you can deploy in 2017



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Stiff, non-negotiating position controlled devices

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- Precisely pre-crafted and pre-planned motions require highly structured environments

Sensitive, compliant
force based
behaviors

Designed for sophisticated programmers

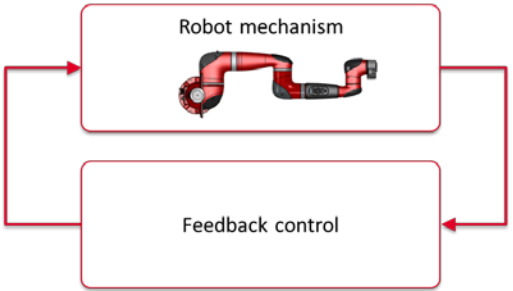
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PHYSICAL COMPLIANCE DRIVES FORCE SENSITIVITY

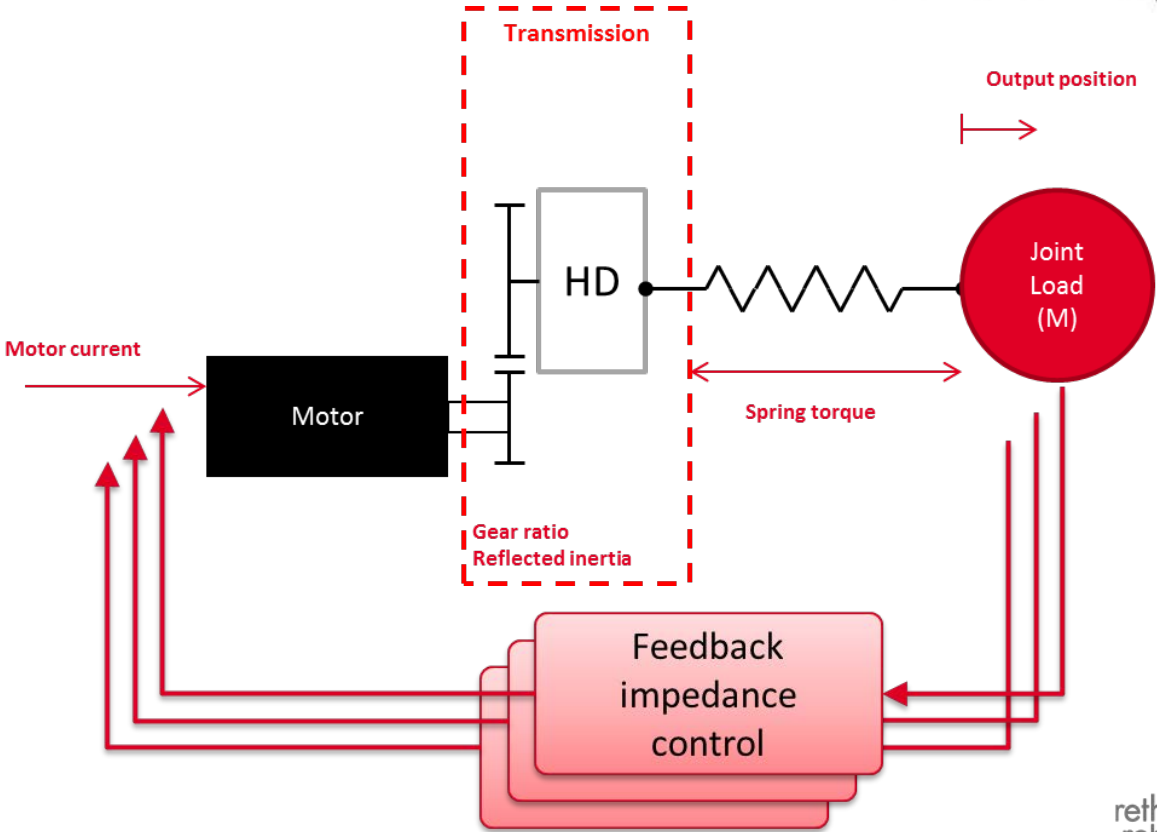
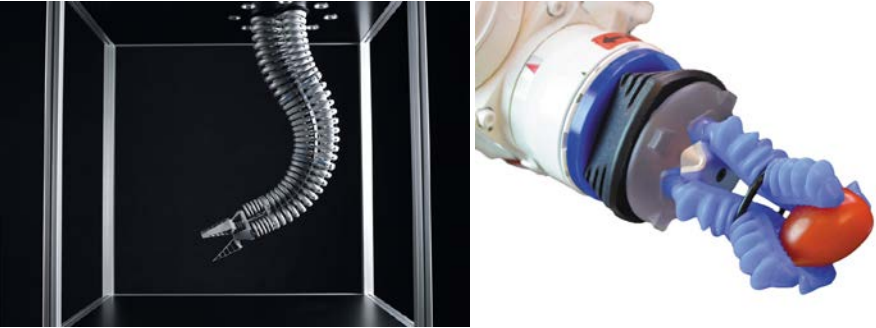
Rigid robot mechanisms



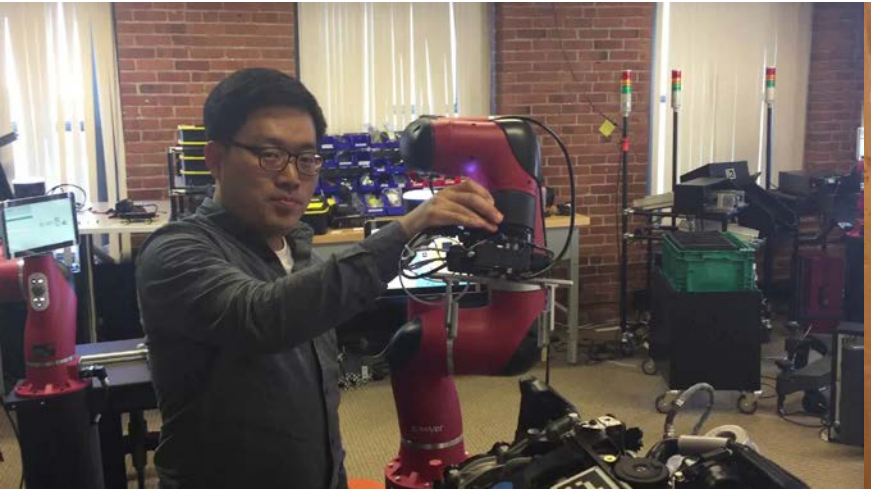
Compliance optimized for industrial needs



Soft robot mechanisms



FORCE BASED PRIMITIVES



Gravity compensation, hand guiding



Collision detection



Yielding and back drivability



Collision avoidance



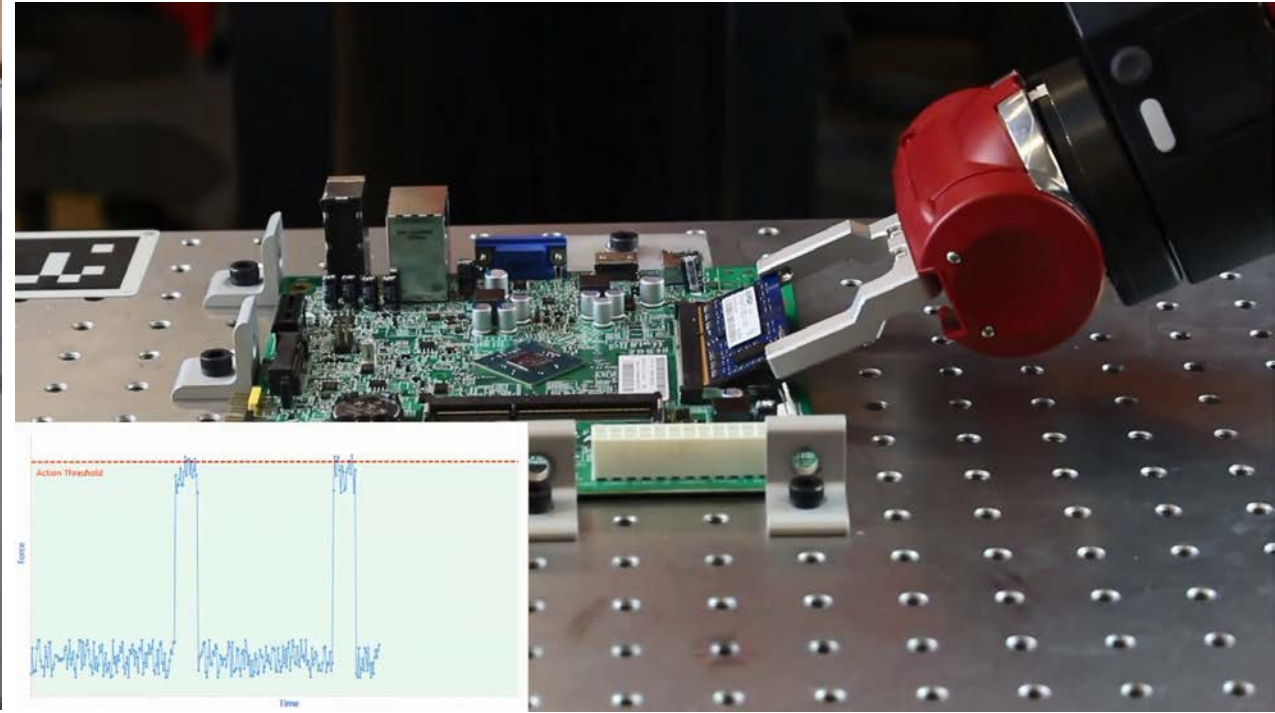
Directional compliance



Constrained gravity compensation

NEGOTIATING POSITIONAL PRECISION AND FORCE SENSitivity

THE ABILITY TO CONTROL FORCE
LEADS TO A SAFER ROBOT



MULTI-FACETED APPROACHES TO ROBOT SAFETY

Power and speed limiting by inherent design

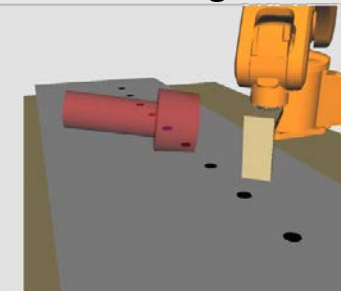
- Low payloads & robot inertia
- Limited speeds, low bus voltage
- Direct drive, low reflected inertias

Safety rated control systems

- Redundant sensing, processing
- Consistency checks
- Safety rated monitoring systems
- Network & access safety

Perception based collision avoidance

- People & environment perception
- Real-time planning & collision checking

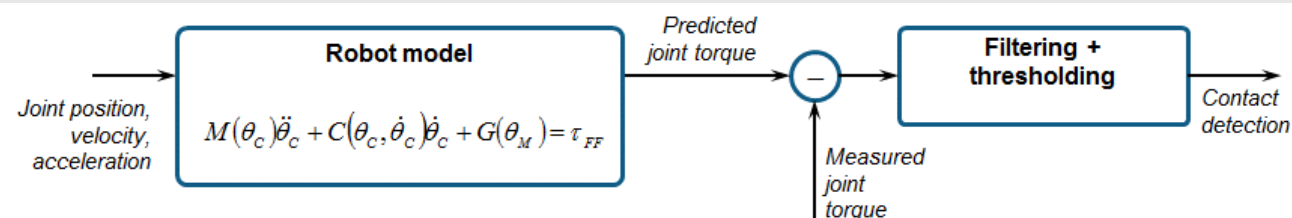


Ergonomic designs, soft padding, avoiding pinch points

- Ergonomic and HF designs



Collision detection & software-based back-drivability



*Increasing payload, speed, momentum
requires increased safety measures*

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**Rethinking robot
interfaces**

COMBINING INTUITIVE INTERFACES WITH FULL PROGRAMMATIC CONTROL

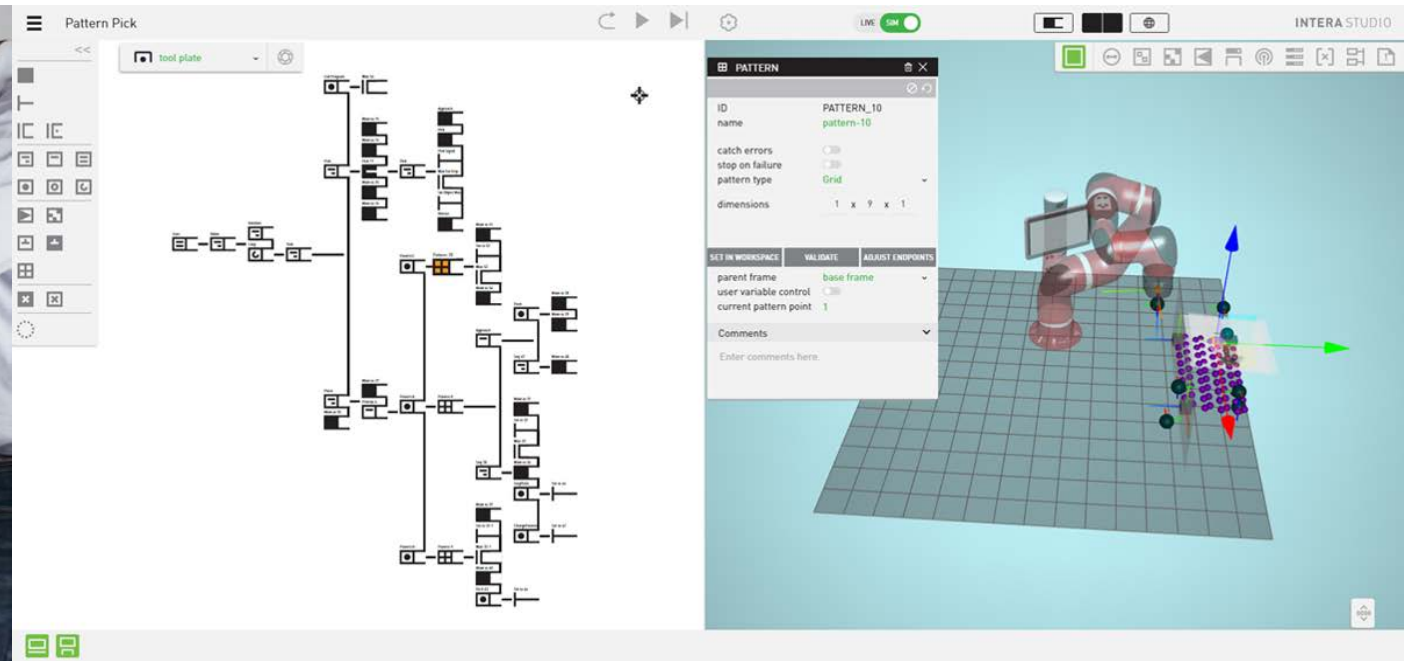
“Training simple tasks should be simple, complex tasks possible”

- Training by demonstration



Hello World!

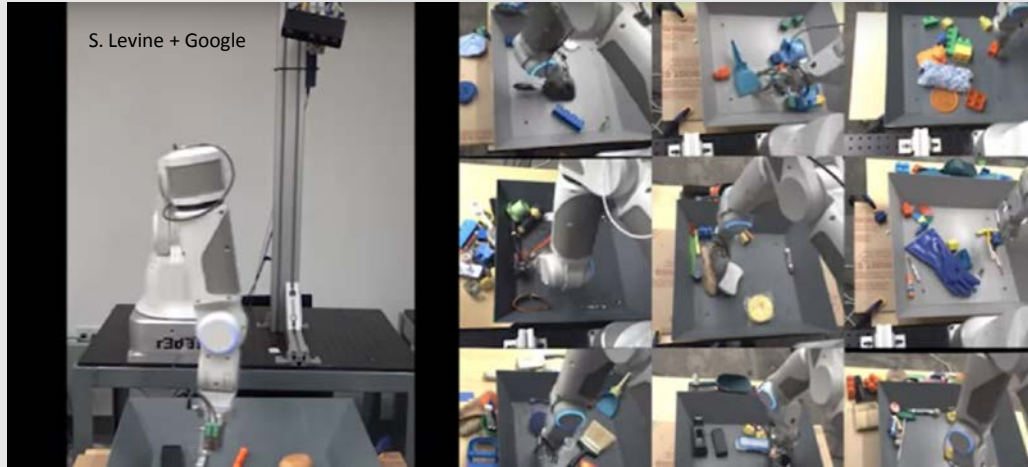
- Full programmatic control via behavior trees



Programming actions, logic, flow. Encapsulation, shared data, debugging tools & temporal control.

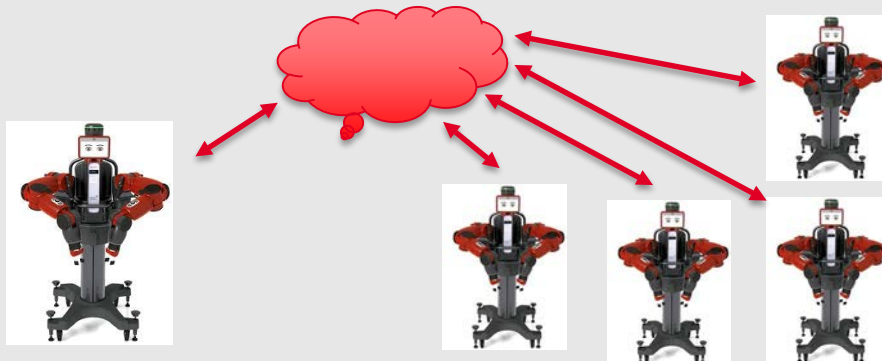
COLLABORATIVE ROBOTS ARE AT THEIR INFANCY

Expert Demos + Machine Learning + Robotic Manipulation



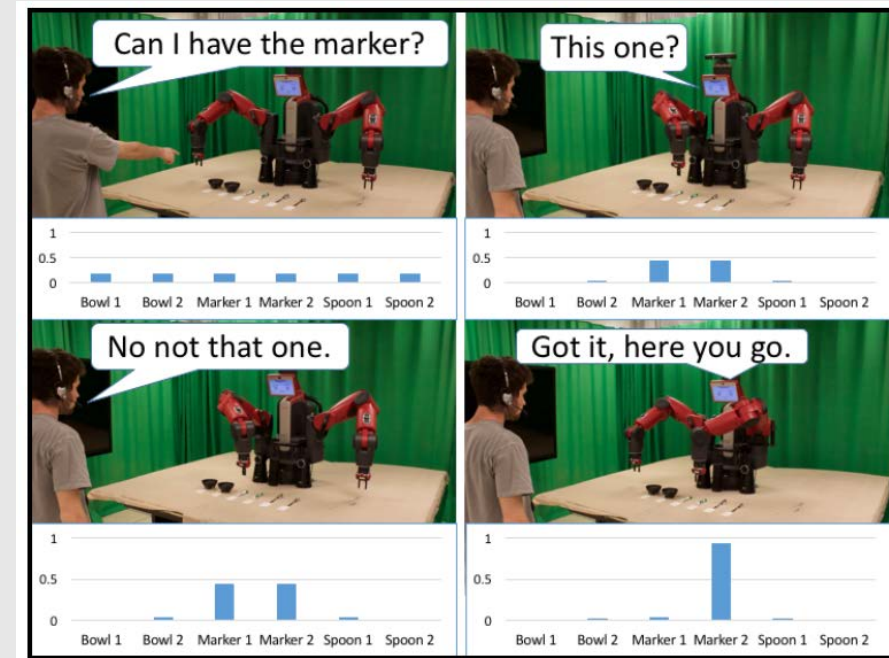
Connected Robots

- Computationally expensive learning off-loaded to the cloud
- Populations sharing learning data and models



Understanding human intentions

- Natural language processing
 - Gesture interpretations
 - Social cues
- ⇒
- Faster robot learning
 - Resolving uncertainty



S. Tellex et al

Hardware and algorithmic advances

- Mobile computing platforms fueling low cost robotic integration
- Innovative mechanisms and actuation technologies
- Algorithmic advances

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